

An aerial photograph of ocean waves, showing white foam and deep blue-green water. The text 'WAVE' is at the top, 'TERR' is in the middle, and '2021' is at the bottom, all in a large, grey, sans-serif font.

WAVE TERR

SURFING ELEMENTS

2021



C O N T E N T

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ION SEEK

We are pioneers ...
 ... and passionates.
 We're in a constant state of dreaming.
 We are home though our mind is already on the next trip ...

We set out to ...
 ... escape the ordinary.
 ... to express our creativity.

Every trip is different.
 Every route is unique.
 Every ride is special.

Heading out is the spirit that keeps us alive.
 We all share the same obsession.

Experiences feed your imagination.
 The thrill is the fuel, that drives you beyond limitations.

You never think of stopping, only sometimes
 remember the pain.

The elements are our best friends ...
 ... and our worst enemies.

Challenges are your inspiration.
 Imagine the impossible.
 Break free from the status quo.

Be as addicted as ever ...
 ... be as radical as never.

Be high when you are low ...
 ... be at full strength when you go.

Be stoked by your confidence ...
 ... be in your very own flow.

Be this, be that.
 Be real, be rad.

ION. Seek.





W E T S U I T S

M E N

FUSE DRY SUIT . SELECT LEVEL . AMP LEVEL . CORE LEVEL . ELEMENT LEVEL . CAPTURE



WETSUITS TECHNOLOGY / LEVELS

| | SELECT LEVEL | AMP LEVEL | CORE LEVEL | ELEMENT LEVEL |
|---------|---|--|---|---|
| OUTSIDE | <p>LIMITLESS FREEDOM OF MOVEMENT</p> <p>DRYGRID Drygrid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced.</p> | <p>EPIC STRETCH</p> <p>DRYGRID AND ECO STRETCH Drygrid at sleeves and recycled nylon fabric on the rest of the wetsuit. The material was sourced from nylon waste. The best thing is that stretch properties are just as good as in conventional linings.</p> | <p>BEST BANG FOR YOUR BUCK</p> <p>MEDIUM STRETCH A smart combination of materials from higher levels makes sure that this wetsuit will give you a good time on the water.</p> | <p>ROBUST</p> <p>FLEXIBLE AND ROBUST Supra Tex knee protection and durable nylon protect the wetsuit from abrasion.</p> |
| I_FOAM | <p>I_Foam is an extreme lightweight and stretchy neoprene foam. Thanks to its lower density it contributes to heat insulation and better flexibility.</p> | | <p>The S_Type standard foam is made from limestone instead of oil. It offers good stretch and warmth.</p> | |
| INSIDE | <ul style="list-style-type: none"> • Large area of Graphene_Plush for best possible heat retention and a fast drying suit • Hot_Stuff 2.0 in sleeves – the most stretchy thermo lining in our range | <ul style="list-style-type: none"> • Quick-drying Plasma_Plush 2.0 on back panel against windchill • Hot_Stuff 2.0 on body and legs for the perfect combination of warmth and stretch • Silk_Stuff on sleeves for high comfort level and more flexibility | <ul style="list-style-type: none"> • Hot_Stuff 2.0 for the perfect combination of warmth and stretch • Silk_Stuff on lower legs and sleeves for high comfort level | <ul style="list-style-type: none"> • Silk_Stuff inside lining for a higher comfort level on the element level |
| SEAMS | <p>Maki_Tape 2.0</p> <p>Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.</p> | <p>Maki_Tape 2.0</p> <p>Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.</p> | <p>Maki_Tape 2.0</p> <p>Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.</p> | |

WETSUITS TECHNOLOGY / FEATURES



GRAPHENE_PLUSH

Graphene is an impossibly light, strong and heat-conducting material. ION integrated this revolutionary material into their new inner lining – with the highest concentration you'll find in any wetsuit on the market. The result is up to 20% more warmth compared to ION's Plasma_Plush 2.0 lining. Also, Graphene_Plush guarantees an incredible drying time for your wetsuit, making sure it's always nice and comfy.



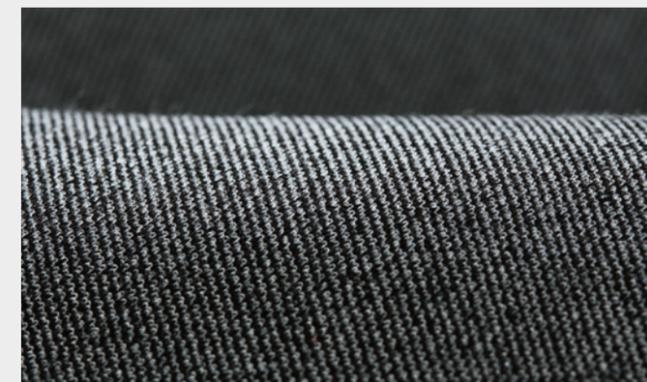
PLASMA_PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snugly warmth and insulation while the vertically aligned channel structure transports moisture away quickly – for a dry suit after your break in between sessions.



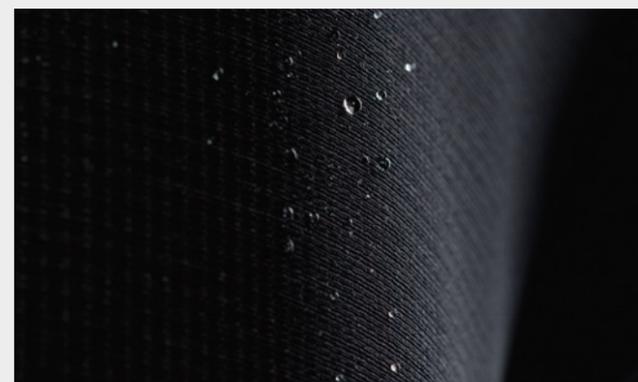
HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.



SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.



DRYGRID

Leave the water in its rightful place down below, not in your wetsuit – Drygrid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.



ECO_STRETCH

ION uses recycled nylon fabric for its exterior linings. The material is sourced from nylon waste, but the best thing is that its stretch properties are just as good in conventional linings.

WETSUITS TECHNOLOGY / FEATURES



I_FOAM
I_Foam is an extreme lightweight and stretchy neoprene foam. Thanks to the new foamed structure with more air trapped inside and a lower density I_Foam contributes to heat insulation and better flexibility.



SEAM_REINFORCEMENT
All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



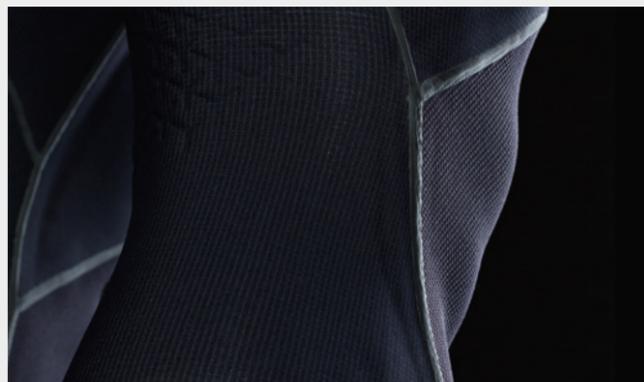
CORDLOCK
A soft cord lock for front-zip wetsuits that can be adjusted with just one hand. It's a subtle addition that won't bother you while riding.



MAKI_TAPE 2.0
Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.



SWEEP_CUT
Seam-free shoulder design for increased paddle reach and shoulder rotation.



POWER_SEAMS
Ultra slim outside sealing technology for a long lasting life span providing freedom of movement and comfort wrapped in a smart package. The Power_Seams add a special touch and unique look to all ION Select models.



WETSUIT MEN

SEEK FRONTZIP

SEEK BACKZIP

FUSE LIGHTWEIGHT



ITEM NO. 48212-4401
Fuse
Lightweight
Drysuit BZ

FUSE DRYSUIT



ITEM NO. 48212-4400
Fuse
Drysuit 4/3
BZ DL

SELECT LEVEL
PREMIUM MATERIALS FOR SUPERIOR WARMTH AND EPIC STRETCH



ITEM NO. 48212-4457
Seek Select
Semidry Hood
6/5/4 FZ DL



ITEM NO. 48212-4458
Seek Select
Semidry 5/4
FZ DL



ITEM NO. 48212-4459
Seek Select
Semidry 4/3
FZ DL



ITEM NO. 48212-4460
Seek Select
Semidry 3/2
FZ DL



ITEM NO. 48212-4402
Seek Select
Semidry 5/4
BZ DL



ITEM NO. 48212-4403
Seek Select
Semidry 4/3
BZ DL

AMP LEVEL
THE PERFECT COMPOSITION OF STRETCH AND WARMTH



ITEM NO. 48212-4465
Seek Amp
Semidry Hood
6/5 FZ DL



ITEM NO. 48212-4466
Seek Amp
Semidry 5/4
FZ DL



ITEM NO. 48212-4467
Seek Amp
Semidry 4/3
FZ DL



ITEM NO. 48212-4468
Seek Amp
Semidry 3/2
FZ DL



ITEM NO. 48212-4405
Seek Amp
Semidry 6/5
BZ DL



ITEM NO. 48212-4406
Seek Amp
Semidry 5/4
BZ DL



ITEM NO. 48212-4407
Seek Amp
Semidry 4/3
BZ DL

CORE LEVEL
VERSATILE ALLROUNDER WITH PREMIUM FEATURES



ITEM NO. 48212-4478
Seek Core
Semidry 5/4
FZ DL



ITEM NO. 48212-4479
Seek Core
Semidry 4/3
FZ DL



ITEM NO. 48212-4480
Seek Core
Semidry 3/2
FZ DL



ITEM NO. 48212-4481
Seek Core
Overknee LS
4/3 FZ DL



ITEM NO. 48212-4482
Seek Core
Shorty LS
2/2 FZ DL



ITEM NO. 48212-4425
Seek Core
Semidry 5/4
BZ DL



ITEM NO. 48212-4426
Seek Core
Semidry 4/3
BZ DL



ITEM NO. 48212-4427
Seek Core
Overknee LS
4/3 BZ DL



ITEM NO. 48212-4428
Seek Core
Overknee SS
3/2 BZ DL



ITEM NO. 48212-4429
Seek Core
Steamer SS
3/2 BZ DL



ITEM NO. 48212-4431
Seek Core
Shorty SS
2/2 BZ DL

ELEMENT LEVEL
COMFORT AND PROTECTION



ITEM NO. 48212-4486
Element
Semidry 5/4
FZ DL



ITEM NO. 48212-4487
Element
Semidry 4/3
FZ DL



ITEM NO. 48212-4488
Element
Semidry 3/2
FZ DL



ITEM NO. 48212-4489
Element
Steamer SS
2/2 FZ DL



ITEM NO. 48212-4490
Element
Shorty LS
2/2 FZ DL



ITEM NO. 48212-4491
Element
Shorty SS
2/2 FZ DL



ITEM NO. 48212-4445
Element
Semidry 5/4
BZ DL



ITEM NO. 48212-4446
Element
Semidry 4/3
BZ DL



ITEM NO. 48212-4447
Element
Semidry 3/2
BZ DL



ITEM NO. 48212-4448
Element
Overknee LS
4/3 BZ DL



ITEM NO. 48212-4449
Element
Overknee SS
3/2 BZ DL



ITEM NO. 48212-4450
Element
Steamer SS
2/2 BZ DL



ITEM NO. 48212-4451
Element
Shorty LS
2/2 BZ DL



ITEM NO. 48212-4452
Element
Shorty SS
2/2 BZ DL

CAPTURE
PROGRESSIVE JUNIOR LINE



ITEM NO. 48212-4616
Capture
Semidry 6/5
Hood FZ DL



ITEM NO. 48212-4617
Capture
Semidry 5/4
FZ DL



ITEM NO. 48212-4618
Capture
Semidry 3/2
FZ DL



ITEM NO. 48212-4619
Capture
Shorty
2/2 DL



ITEM NO. 48212-4610
Capture
Semidry 5/4
BZ DL



ITEM NO. 48212-4611
Capture
Semidry 4/3
BZ DL



ITEM NO. 48212-4618
Capture
Steamer SS
3/2 BZ DL



ITEM NO. 48212-4614
Capture
Shorty SS
2/2 BZ DL

FUSE LIGHTWEIGHT

DRYSUIT



DRYSUIT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

HEAT FACTOR ■■■■■

WINDCHILL FACTOR ■■■■■

CONSTRUCTION



WATERPROOF & BREATHABLE

For an ideal body climate we use a high functional fabric with a water column of 10000mm/m² and a water-vapor permeability of 5000g/m².

NEOPRENE_CUFFS

Neoprene cuffs ensure a comfortable fit on legs, arms and neck. Thanks to the soft foam getting in and out of the suit is as easy as ever.

ADJUSTABLE_HOOD

Multiple adjustments on the hood allow you to stay warm even in the worst conditions.

TI_ZIP

A high quality TIZip makes sure that not a drop of water leaks through the zipper.

SIZES AND COLORS

red/black

| | SIZES NORMAL | | | | | |
|-------------------|--------------|------|------|-------|--------|--------|
| | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 58/3XL |
| DRYSUIT 4/3 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ |



SUPERIOR PERFORMANCE

Thanks to highly functional fabrics this light drysuit will support you during all cold water sessions.



DRY

Diving Drysuit Seam Technology and 100% waterproof tested.



SAFETY

Bright, eye catching colours, reflective and prints.



COMFORT

Slip in and out with ease thanks to its roomy fit.

LIGHTWEIGHT DRYSUIT (BACKZIP)

ITEM NO. 48212-4401 NEW PRODUCT

ICY COLD COOL MILD WARM TROPIC
-8°C - 12°C / 21°F - 54°F





FUSE

DRYSUIT



DRYSUIT LEVEL

PRICE LEVEL **\$\$\$\$\$**

SPECS

FLEX FACTOR **■■■■□**

HEAT FACTOR **■■■■■**

WINDCHILL FACTOR **■■■■■**

CONSTRUCTION



STORM_WHISTLE

The Storm_Whistle® is twice as loud as any other mouth-blown whistle in the world and it even works in and under the water.

HERO_METER

Wanna know if you are a true hero on the water? Just check out the Hero_Meter on the left wrist! It will tell you roughly the surrounding temperature and the equivalent hero-level ...

RE_FLECTIVE

Being out on the water can be seriously dangerous especially when it is getting dark much earlier. In case of an emergency you can rely on additional reflective prints on shoulder and hood area.

P_ZIP

The ultimate answer to a full bladder in a drysuit when it's freezing outside: This TIZIP Master_Seal® zipper provides the crucial feature for a long day on the water.

SIZES AND COLORS

 black/red

| | SIZES NORMAL | | | | | |
|-------------------|--------------|------|------|-------|--------|--------|
| | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 58/3XL |
| DRYSUIT 4/3 BZ DL | | | | | | |



SUPERIOR WARMTH

Fuse out the cold with the warmest wetsuit on the planet.



DRY

Diving Drysuit Seam Technology and 100% waterproof tested.



SAFETY

Bright, eye catching colours, Re-Flective prints and the loudest Storm_Whistle.



COMFORT

Slip in and out with ease thanks to its roomy fit.

DRYSUIT 4/3 DL (BACKZIP)

ITEM NO. 48212-4400 PRODUCT UPDATE

 + NEO TAPE INSIDE

ICY COLD COOL MILD WARM TROPIC
-8°C - 12°C / 21°F - 54°F



SEEK SELECT

BACKZIP



SELECT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■■□

HEAT FACTOR ■■■■■

WINDCHILL FACTOR ■■■□□

CONSTRUCTION



NEG TAPE INSIDE

DRY_GRID

Leave the water in its rightful place down below, not in your wetsuit – Dry_Grid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

GRAPHENE_PLUSH

Graphene is an impossibly light, strong and heat-conducting material. ION integrated this revolutionary material into it's new inner lining – with the highest concentration you'll find in any wetsuit on the market. The result is up to 20% more warmth compared to ION's Plasma_Plush 2.0 lining. Also, Graphene_Plush guarantees incredible drying times for your wetsuit, making sure it's always nice and comfy.

POWER_SEAMS

Ultra slim outside sealing technology for a long lasting life span providing freedom of movement and comfort wrapped in a smart package. The Power_Seams adding a special touch and unique look to all ION Select models.

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SIZES AND COLORS

■ black

| | SIZES NORMAL | | | | SHORT SIZES | | | | |
|-------------------|--------------|------|------|-------|-------------|-------|-------|--------|---------|
| | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 25/MS | 26/LS | 27/XLS | 28/XXLS |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |



SUPERIOR WARM

Quick-drying and heat-conducting Graphene_Plush combined with Hot_Stuff 2.0



OPTIMUM STRETCH

Limitless freedom of movement thanks to less panels and the use of our stretchiest linings.



SEAM SEALING

Ultra slim outside sealing technology for a long lasting life span.



PROTECTION

Crash pads at shins.

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48212-4402 PRODUCT UPDATE

GBS+ POWERSEAM



ICY COLD COOL MILD WARM TROPIC
6°C - 11°C / 43°F - 52°F

SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48212-4403 PRODUCT UPDATE

GBS+ POWERSEAM



ICY COLD COOL MILD WARM TROPIC
10°C - 15°C / 50°F - 59°F

SEEK SELECT

FRONTZIP



SELECT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■■□

HEAT FACTOR ■■■■■

WINDCHILL FACTOR ■■■□□

CONSTRUCTION



GBS+
NEG TAPE
INSIDE

DRY_GRID

Leave the water in its rightful place down below, not in your wetsuit – Dry_Grid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

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SIZES AND COLORS

| ■ black | SIZES NORMAL | | | |
|--------------------------|--------------|------|------|-------|
| | 48/S | 50/M | 52/L | 54/XL |
| SEMIDRY HOOD 6/5/4 FZ DL | ■ | ■ | ■ | ■ |
| SEMIDRY 5/4 FZ DL | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 FZ DL | ■ | ■ | ■ | ■ |
| SEMIDRY 3/2 FZ DL | ■ | ■ | ■ | ■ |



SUPERIOR WARM

Quick-drying and heat-conducting Graphene_Plush combined with Hot_Stuff 2.0



OPTIMUM STRETCH

Limitless freedom of movement thanks to less panels and the use of our stretchiest linings.



SEAM SEALING

Ultra slim outside sealing technology for a long lasting life span.



MINIMAL PANEL DESIGN

Sweep_Cut and a continuous panel on front and back are the reason why this suit feels like a second skin.

SEMIDRY HOOD 6/5/4 DL (FRONTZIP)

ITEM NO. 48212-4457 PRODUCT UPDATE

GBS+ POWERSEAM



SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48212-4458 PRODUCT UPDATE

GBS+ POWERSEAM



SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48212-4459 PRODUCT UPDATE

GBS+ POWERSEAM



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48212-4460 PRODUCT UPDATE

GBS+ POWERSEAM



SEEK AMP

BACKZIP



AMP LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■■■

HEAT FACTOR ■■■□□

WINDCHILL FACTOR ■■■□□

CONSTRUCTION



DRY_GRID

Leave the water in its rightful place down below, not in your wetsuit – Dry_Grid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

PLASMA_PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snugly warmth and insulation while the vertically aligned channel structure transports moisture away quickly – for a dry suit after your break in between sessions.

ECO_STRETCH

ION uses recycled nylon fabric for this outside lining. The material is sourced from nylon waste, but the best thing is that its stretch properties are just as good as conventional linings.

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.



TOASTY WARM

Quick drying Plasma_Plush 2.0 combined with Hot_Stuff 2.0 for the best combination of warmth and stretch.



EPIC STRETCH

Limitless movement thanks to less panels and our stretchiest lining Hot_Stuff 2.0.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



MINIMAL PANEL DESIGN

Sweep_Cut and a continuous panel on front and back are the reason why this suit feels like a second skin.

SIZES AND COLORS

- black
- black/black capsule

| | SIZES NORMAL | | | | | | SIZES TALL | | | | SIZES SHORT | | | |
|-------------------|--------------|------|------|------|-------|--------|------------|-------|--------|---------|-------------|-------|--------|---------|
| | 46/XS | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 94/ST | 98/MT | 102/LT | 106/XLT | 25/MS | 26/LS | 27/XLS | 28/XXLS |
| SEMIDRY 6/5 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | | | | | ■ | ■ | ■ | ■ |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | | | | | ■ | ■ | ■ | ■ |

SEMIDRY 6/5 DL (BACKZIP)

ITEM NO. 48212-4405 PRODUCT UPDATE

GBS+ NEO TAPE INSIDE



SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48212-4406 PRODUCT UPDATE

GBS+ NEO TAPE INSIDE



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48212-4407 PRODUCT UPDATE

GBS+ NEO TAPE INSIDE



SEEK AMP

FRONTZIP



AMP LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■■■

HEAT FACTOR ■■■□□

WINDCHILL FACTOR ■■□□□

CONSTRUCTION



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SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



MINIMAL PANEL DESIGN

Sweep_Cut and a continuous panel on front and back are the reason why this suit feels like a second skin.

SIZES AND COLORS

| | SIZES NORMAL | | | | | | SIZES TALL | | | | SIZES SHORT | | | |
|------------------------|--------------|------|------|------|-------|--------|------------|-------|--------|---------|-------------|-------|--------|---------|
| | 46/XS | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 94/ST | 98/MT | 102/LT | 106/XLT | 25/MS | 26/LS | 27/XLS | 28/XXLS |
| SEMIDRY HOOD 6/5 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 5/4 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 3/2 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |

SEMIDRY HOOD 6/5 DL (FRONTZIP)

ITEM NO. 48212-4465 PRODUCT UPDATE

GBS+ + NEO TAPE INSIDE



SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48212-4466 PRODUCT UPDATE

GBS+ + NEO TAPE INSIDE



SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48212-4467 PRODUCT UPDATE

GBS+ + NEO TAPE INSIDE



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48212-4468 PRODUCT UPDATE

GBS+ + NEO TAPE INSIDE



SEEK CORE

BACKZIP



CORE LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□

HEAT FACTOR ■■□□□

WINDCHILL FACTOR ■■■□□

CONSTRUCTION



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

MAKI_TAPE

Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.

SWEEP_CUT

Seam-free shoulder design for increased paddle reach and shoulder rotation.



WARM

Hot_Stuff 2.0 ensures no limitation in stretch and keeps you warm at the same time.



STRETCH

A smart use of fabrics will make sure this suit will give you good times on the water.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



PROTECTION

Crash pads at shins.

SIZES AND COLORS

- black
- steel blue/white/black
- red/steel blue/black

| | SIZES NORMAL | | | | | | SIZES TALL | | | | SIZES SHORT | | | |
|-----------------------|--------------|------|------|------|-------|--------|------------|-------|--------|---------|-------------|-------|--------|---------|
| | 46/XS | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 94/ST | 98/MT | 102/LT | 106/XLT | 25/MS | 26/LS | 27/XLS | 28/XXLS |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| OVERKNEE LS 4/3 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | | | | | | | | |
| OVERKNEE SS 3/2 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | | | | | | | | |
| STEAMER SS 3/2 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | | | | | | | | |
| SHORTY SS 2/2 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | | | | | | | | |

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48212-4425 PRODUCT UPDATE



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48212-4426 PRODUCT UPDATE



OVERKNEE LS 4/3 DL (BACKZIP)

ITEM NO. 48212-4427 PRODUCT UPDATE



OVERKNEE SS 3/2 DL (BACKZIP)

ITEM NO. 48212-4428 PRODUCT UPDATE



STEAMER SS 2/2 DL (BACKZIP)

ITEM NO. 48212-4429 PRODUCT UPDATE



SHORTY SS 2/2 DL (BACKZIP)

ITEM NO. 48212-4431 PRODUCT UPDATE



SEEK CORE

FRONTZIP



CORE LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□

HEAT FACTOR ■■□□□

WINDCHILL FACTOR ■■□□□

CONSTRUCTION



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

MAKI_TAPE

Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.

SWEEP_CUT

Seam-free shoulder design for increased paddle reach and shoulder rotation.



WARM

Hot_Stuff 2.0 ensures no limitation in stretch and keeps you warm at the same time.



STRETCH

A smart use of fabrics will make sure this suit will give you good times on the water.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



PRICE VALUE

Entry-level suits don't have to be boring!

SIZES AND COLORS

- black
- steel blue/white/black
- red/steel blue/black

| | SIZES NORMAL | | | | | | SIZES TALL | | | | SIZES SHORT | | | |
|-----------------------|--------------|------|------|------|-------|--------|------------|-------|--------|---------|-------------|-------|--------|---------|
| | 46/XS | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 94/ST | 98/MT | 102/LT | 106/XLT | 25/MS | 26/LS | 27/XLS | 28/XXLS |
| SEMIDRY 5/4 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 3/2 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| OVERKNEE LS 4/3 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | | | | | | | | |
| SHORTY LS 2/2 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | | | | | | | | |

SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48212-4478 PRODUCT UPDATE

ICB

ICB ■ COOL ■ MILD ■ WARM ■ TROPIC

8°C - 13°C - 46°F - 56°F

SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48212-4479 PRODUCT UPDATE

ICB

ICB ■ COOL ■ MILD ■ WARM ■ TROPIC

12°C - 17°C - 54°F - 63°F

SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48212-4480 PRODUCT UPDATE

ICB

ICB ■ COOL ■ MILD ■ WARM ■ TROPIC

13°C - 19°C - 52°F - 61°F

OVERKNEE LS 4/3 DL (FRONTZIP)

ITEM NO. 48212-4481 PRODUCT UPDATE

ICB

ICB ■ COOL ■ MILD ■ WARM ■ TROPIC

13°C - 19°C - 52°F - 61°F

SHORTY LS 2/2 DL (FRONTZIP)

ITEM NO. 48212-4482 PRODUCT UPDATE

ICB

ICB ■ COOL ■ MILD ■ WARM ■ TROPIC

20°C - 25°C - 68°F - 77°F

ELEMENT

BACKZIP



ELEMENT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□□

HEAT FACTOR ■■■□□□

WINDCHILL FACTOR ■■■□□□

CONSTRUCTION



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SEAM_REINFORCEMENTS

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

DRAIN_HOLES

Quick water release when needed in order to combat water accumulation inside the wetsuit. The Drain_Holes are secured in place from the inside and won't expand.



ROBUST

Nylon and Supra_Tex protection.

\$\$\$

PRICE VALUE

Entry-level suits don't have to be boring!

SIZES AND COLORS

- black
- ▶ dark olive/white/black

| | SIZES NORMAL | | | | | | | | SIZES TALL | | | | SIZES SHORT | | |
|-----------------------|--------------|------|------|------|-------|--------|--------|--------|------------|-------|--------|---------|-------------|-------|--------|
| | 46/XS | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 58/3XL | 60/4XL | 94/ST | 98/MT | 102/LT | 106/XLT | 25/MS | 26/LS | 27/XLS |
| SEMIDRY 5/4 BZ DL | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 3/2 BZ DL | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| OVERKNEE LS 4/3 BZ DL | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | | | | | | | |
| OVERKNEE SS 3/2 BZ DL | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | | | | | | | |
| STEAMER SS 2/2 BZ DL | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | | | | | | | |
| SHORTY LS 2/2 BZ DL | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | | | | | | | |
| SHORTY SS 2/2 BZ DL | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | ▶ | | | | | | | |

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48212-4445 PRODUCT UPDATE

GBS



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48212-4446 PRODUCT UPDATE

GBS



SEMIDRY 3/2 DL (BACKZIP)

ITEM NO. 48212-4447 PRODUCT UPDATE

GBS



OVERKNEE LS 4/3 DL (BACKZIP)

ITEM NO. 48212-4448 PRODUCT UPDATE

GBS



OVERKNEE SS 3/2 DL (BACKZIP)

ITEM NO. 48212-4449 PRODUCT UPDATE

FL



STEAMER SS 2/2 DL (BACKZIP)

ITEM NO. 48212-4450 PRODUCT UPDATE

FL



SHORTY LS 2/2 DL (BACKZIP)

ITEM NO. 48212-4451 PRODUCT UPDATE

FL



SHORTY SS 2/2 DL (BACKZIP)

ITEM NO. 48212-4452 PRODUCT UPDATE

FL



ELEMENT

FRONTZIP



ELEMENT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□□

HEAT FACTOR ■■■□□□

WINDCHILL FACTOR ■■■□□□

CONSTRUCTION



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SEAM_REINFORCEMENTS

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

DRAIN_HOLES

Quick water release when needed in order to combat water accumulation inside the wetsuit. The Drain_Holes are secured in place from the inside and won't expand.



ROBUST

Nylon and Supra_Tex protection.

\$\$\$

PRICE VALUE

Entry-level suits don't have to be boring!

SIZES AND COLORS

| | SIZES NORMAL | | | | | | | | SIZES TALL | | | | SIZES SHORT | | |
|----------------------|--------------|------|------|------|-------|--------|--------|--------|------------|-------|--------|---------|-------------|-------|--------|
| | 46/XS | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 58/3XL | 60/4XL | 94/ST | 98/MT | 102/LT | 106/XLT | 25/MS | 26/LS | 27/XLS |
| SEMIDRY 5/4 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 3/2 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| STEAMER SS 2/2 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SHORTY LS 2/2 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SHORTY SS 2/2 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |

SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48212-4486 PRODUCT UPDATE

GBS

ICY COLD COOL MILD WARM TROPIC
9°C - 14°C - 48°F - 57°F



SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48212-4487 PRODUCT UPDATE

GBS

ICY COLD COOL MILD WARM TROPIC
13°C - 18°C - 56°F - 64°F



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48212-4488 PRODUCT UPDATE

GBS

ICY COLD COOL MILD WARM TROPIC
17°C - 22°C - 63°F - 72°F



STEAMER SS 2/2 DL (FRONTZIP)

ITEM NO. 48212-4489 PRODUCT UPDATE

FL

ICY COLD COOL MILD WARM TROPIC
21°C - 26°C - 70°F - 79°F



SHORTY LS 2/2 DL (FRONTZIP)

ITEM NO. 48212-4490 PRODUCT UPDATE

FL

ICY COLD COOL MILD WARM TROPIC
21°C - 26°C - 70°F - 79°F



SHORTY SS 2/2 DL (FRONTZIP)

ITEM NO. 48212-4491 PRODUCT UPDATE

FL

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 70°F - 79°F



MEN

LONG JOHN 2.5

ITEM NO. 48202-4111

CARRY-OVER

FL



SIZES (black Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
94/ST, 98/MT, 102/LT, 106/XLT

SIZES (darkblue Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black ■ darkblue

FEATURES

Crash_Padz, Velcro_Adjuster, Key_Loop

MATERIALS

Silk_Stuff, Supra_Tex

MEN

LONG JOHN ELEMENT 2.0

ITEM NO. 48202-4112

CARRY-OVER

FL



SIZES (black Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
94/ST, 98/MT, 102/LT, 106/XLT

SIZES (darkblue Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black ■ darkblue

MATERIALS

Supra_Tex

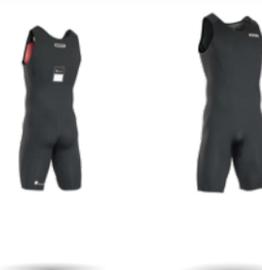
MEN

MONOSHORTY 2.0 DL

ITEM NO. 48202-4113

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black

MATERIALS

Hot_Stuff 2.0, Silk_Stuff

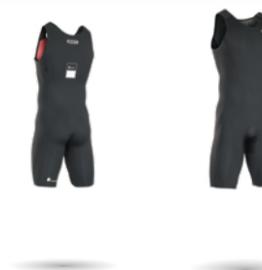
MEN

MONOSHORTY 0.5 DL

ITEM NO. 48202-4114

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black

MATERIALS

Silk_Stuff

MEN

PROTECTION SUIT STEAMER 3/2 DL

ITEM NO. 48212-4492

NEW PRODUCT

GBS

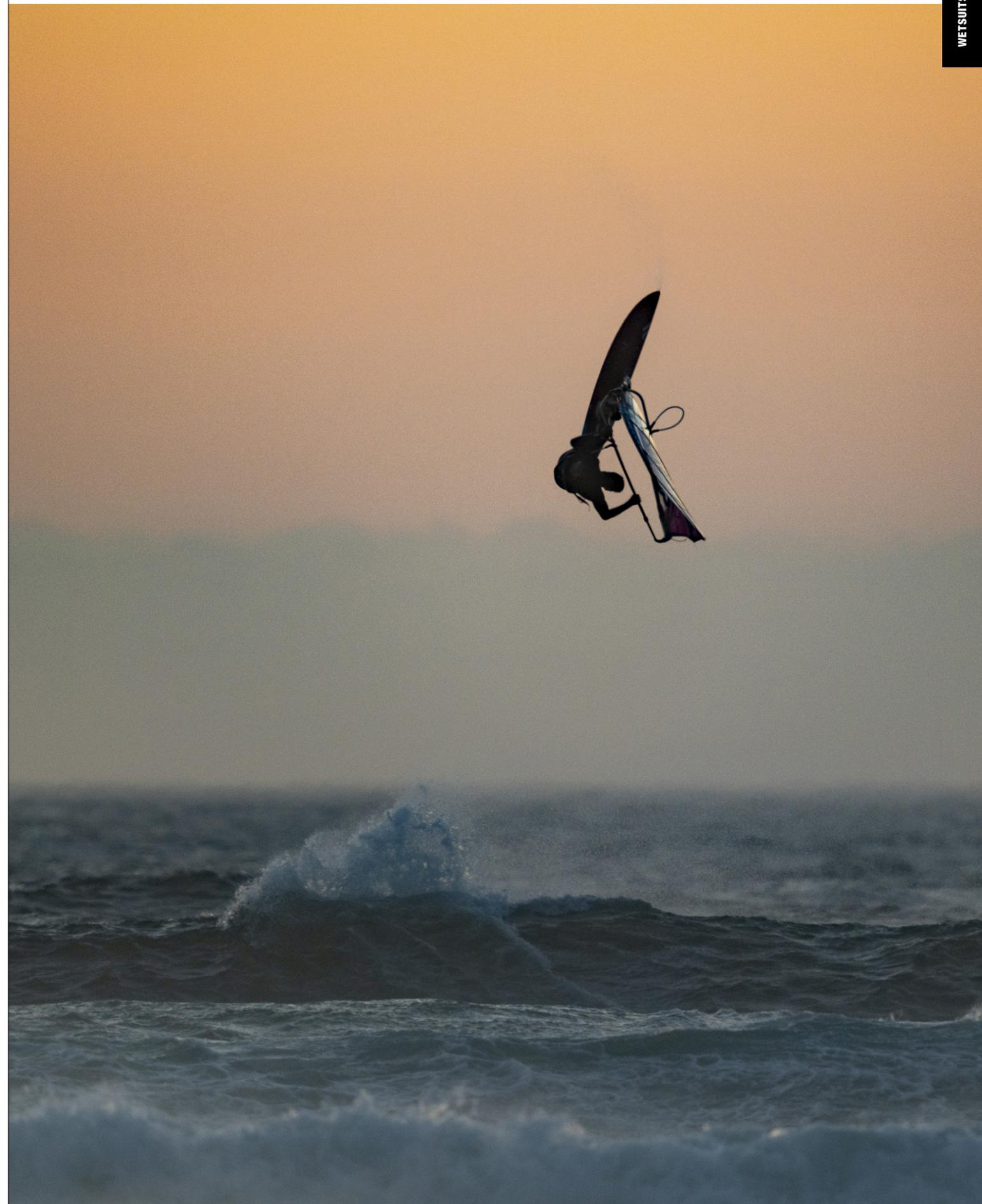


SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black

FEATURES

- . Protection_Padz
- . Hot_Stuff 2.0
- . Silk_Interior
- . Maki_Tape
- . Sweep_Cut
- . FZ_Cordlock
- . Replaceable Draw Cord
- . Seam_Reinforcements
- . Seal_Tite
- . Drain_Holes
- . Separate Leg_Straps
- . Key_Pocket FZ



CAPTURE

PROGRESSIVE JUNIOR LINE



GROM LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□

HEAT FACTOR ■■■□□

WINDCHILL FACTOR ■■■□□

CONSTRUCTION



SIZES AND COLORS

■ steel blue/red/black

| | SIZES NORMAL | | | | | | |
|----------------------|--------------|-------|-------|--------|--------|--------|--------|
| | 4/104 | 6/116 | 8/128 | 10/140 | 12/152 | 14/164 | 16/176 |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| STEAMER SS 3/2 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SHORTY SS 2/2 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ |



FULL FLEX

Movement in all the right places.



WATER GATE PLUS

Its purpose is to act as a barrier against water which likes to seep into the suit via the back zip.



DOUBLE FLAP

Horizontal zip design for ease of entry.

SEMIDRY 5/4 DL (BACKZIP)

UNISEX

ITEM NO. 48212-4610 PRODUCT UPDATE

GBS



SEMIDRY 4/3 DL (BACKZIP)

UNISEX

ITEM NO. 48212-4611 PRODUCT UPDATE

GBS



STEAMER SS 3/2 DL (BACKZIP)

UNISEX

ITEM NO. 48212-4613 PRODUCT UPDATE

FL



SHORTY SS 2/2 DL (BACKZIP)

UNISEX

ITEM NO. 48212-4614 PRODUCT UPDATE

FL



CAPTURE

PROGRESSIVE JUNIOR LINE



GROM LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□

HEAT FACTOR ■■■□□

WINDCHILL FACTOR ■■□□□

CONSTRUCTION



SEAM_REINFORCEMENTS

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

SIZES AND COLORS

■ steel blue/red/black

| | SIZES NORMAL | | | | | | |
|------------------------|--------------|-------|-------|--------|--------|--------|--------|
| | 4/104 | 6/116 | 8/128 | 10/140 | 12/152 | 14/164 | 16/176 |
| SEMIDRY HOOD 6/5 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 5/4 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 3/2 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SHORTY SS 2/2 FZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ |



FULL FLEX

Movement in all the right places.



WATER GATE PLUS

Its purpose is to act as a barrier against water which likes to seep into the suit via the back zip.



DOUBLE FLAP

Horizontal zip design for ease of entry.

SEMIDRY HOOD 6/5 DL (FRONTZIP)

UNISEX

ITEM NO. 48212-4616 PRODUCT UPDATE

GBS

ICY COLD COOL MILD WARM TROPIC
9°C - 14°C - 48°F - 57°F



SEMIDRY 5/4 DL (FRONTZIP)

UNISEX

ITEM NO. 48212-4617 PRODUCT UPDATE

GBS

ICY COLD COOL MILD WARM TROPIC
9°C - 14°C - 48°F - 57°F



SEMIDRY 3/2 DL (FRONTZIP)

UNISEX

ITEM NO. 48212-4618 PRODUCT UPDATE

GBS

ICY COLD COOL MILD WARM TROPIC
17°C - 22°C - 63°F - 72°F



SHORTY SS 2/2 DL (FRONTZIP)

UNISEX

ITEM NO. 48212-4619 PRODUCT UPDATE

FL

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 70°F - 79°F

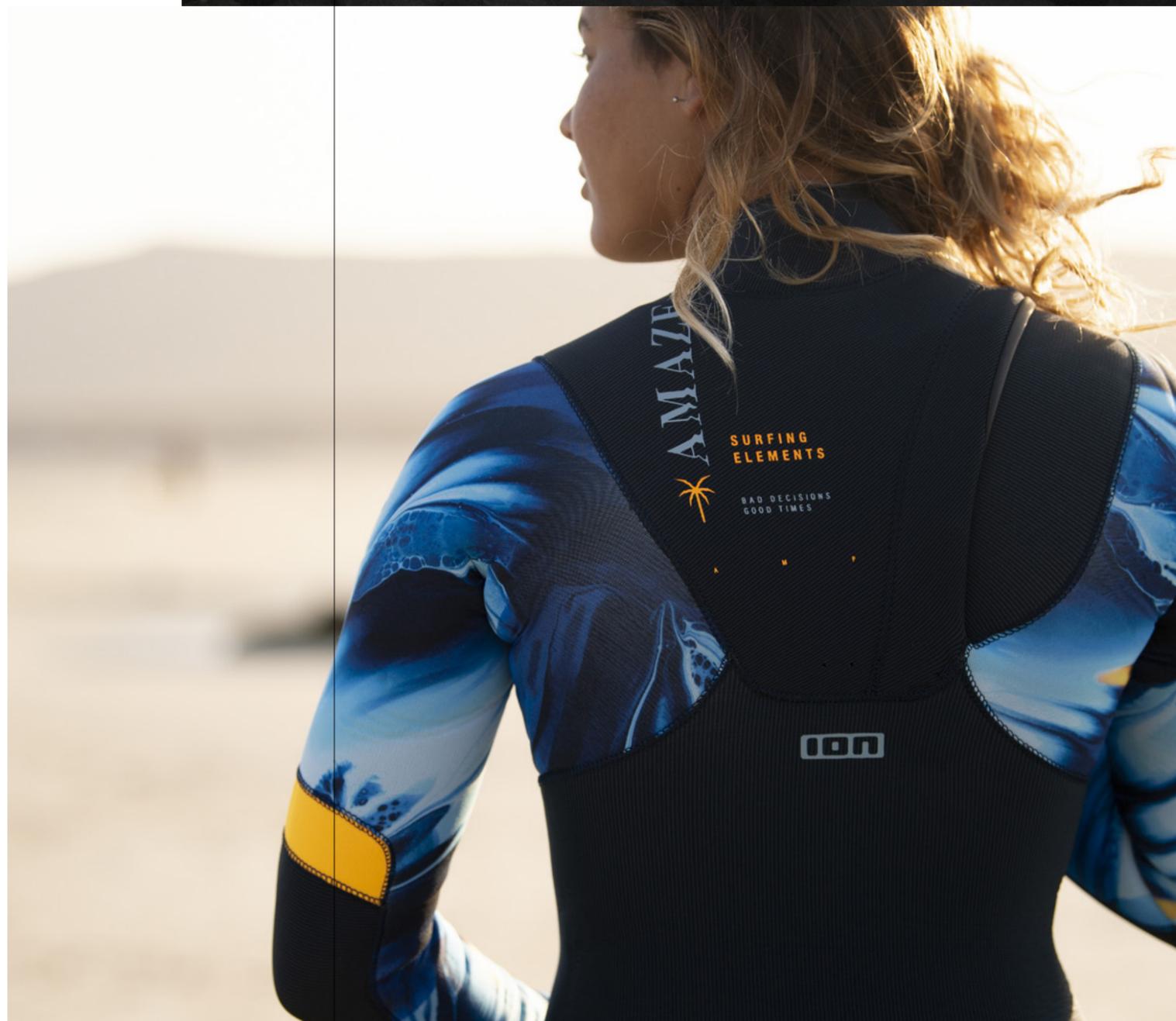




WET SUITS

WOMEN

AMAZE . SELECT LEVEL . AMP LEVEL . CORE LEVEL . ELEMENT LEVEL



WETSUIT WOMEN

AMAZE FRONTZIP

AMAZE BACKZIP

AMAZE SUMMER

SELECT LEVEL
PREMIUM MATERIALS FOR SUPERIOR
WARMTH AND EPIC STRETCH

AMP LEVEL
THE PERFECT COMPOSITION OF
STRETCH AND WARMTH

CORE LEVEL
VERSATILE ALLROUNDER WITH
PREMIUM FEATURES

ELEMENT LEVEL
COMFORT AND PROTECTION



AMAZE SELECT

BACKZIP



SELECT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■■□

HEAT FACTOR ■■■■□

WINDCHILL FACTOR ■■■□□

CONSTRUCTION



DRY_GRID

Leave the water in its rightful place down below, not in your wetsuit – Dry_Grid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

GRAPHENE_PLUSH

Graphene is an impossibly light, strong and heat-conducting material. ION integrated this revolutionary material into their new inner lining – with the highest concentration you'll find in any wetsuit on the market. The result is up to 20% more warmth compared to ION's Plasma_Plush 2.0 lining. Also, Graphene_Plush guarantees incredible drying times for your wetsuit, making sure it's always nice and comfy.

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SIZES AND COLORS

■ laser black

| | SIZES NORMAL | | | |
|-------------------|--------------|------|------|------|
| | 34/XS | 36/S | 38/M | 40/L |
| SEMIDRY 6/5 BZ DL | ■ | ■ | ■ | ■ |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ |



SUPERIOR WARM

Quick-drying and heat-conducting Graphene_Plush combined with Hot_Stuff 2.0



OPTIMUM STRETCH

Limitless freedom of movement thanks to less panels and the use of our stretchiest linings.



SEAM SEALING

Ultra slim outside sealing technology for a long lasting life span.



PROTECTION

Crash pads at shins.

SEMIDRY 6/5 DL (BACKZIP)

ITEM NO. 48213-4501 PRODUCT UPDATE

GBS+ POWERSEAM



ICY COLD COOL MILD WARM TROPIC
2°C - 7°C - 36°F - 45°F

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48213-4502 PRODUCT UPDATE

GBS+ POWERSEAM



ICY COLD COOL MILD WARM TROPIC
6°C - 11°C - 43°F - 52°F

AMAZE AMP

BACKZIP



AMP LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■■■

HEAT FACTOR ■■■□□

WINDCHILL FACTOR ■■■□□

CONSTRUCTION



DRY_GRID

Leave the water in its rightful place down below, not in your wetsuit – Dry_Grid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

PLASMA_PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snugly warmth and insulation while the vertically aligned channel structure transports moisture away quickly – for a dry suit after your break in between sessions.

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SIZES AND COLORS

blue capsule

| | SIZES NORMAL | | | | |
|-------------------|--------------|------|------|------|-------|
| | 34/XS | 36/S | 38/M | 40/L | 42/XL |
| SEMIDRY 6/5 BZ DL | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ■ | ■ | ■ | ■ | ■ |



TOASTY WARM

Quick drying Plasma_Plush 2.0 combined with Hot_Stuff 2.0 for the best combination of warmth and stretch.



EPIC STRETCH

Limitless movement thanks to less panels and our stretchiest lining Hot_Stuff 2.0.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



PROTECTION

Crash pads at shins.

SEMIDRY 6/5 DL (BACKZIP)

ITEM NO. 48213-4505 PRODUCT UPDATE

GBS+ + NEO TAPE INSIDE



ICY COLD COOL MILD WARM TROPIC
3°C - 8°C - 37°F - 46°F

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48213-4506 PRODUCT UPDATE

GBS+ + NEO TAPE INSIDE



ICY COLD COOL MILD WARM TROPIC
7°C - 12°C - 45°F - 54°F

SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48213-4507 PRODUCT UPDATE

GBS+ + NEO TAPE INSIDE



ICY COLD COOL MILD WARM TROPIC
11°C - 16°C - 52°F - 61°F

AMAZE AMP

FRONTZIP



AMP LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■■■

HEAT FACTOR ■■■□□

WINDCHILL FACTOR ■■□□□

CONSTRUCTION



DRY_GRID

Leave the water in its rightful place down below, not in your wetsuit – Drygrid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

PLASMA_PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snugly warmth and insulation while the vertically aligned channel structure transports moisture away quickly – for a dry suit after your break in between sessions.

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SIZES AND COLORS

blue capsule

| | SIZES NORMAL | | | |
|------------------------|--------------|------|------|------|
| | 34/XS | 36/S | 38/M | 40/L |
| SEMIDRY HOOD 6/5 FZ DL | | | | |
| SEMIDRY 5/4 FZ DL | | | | |
| SEMIDRY 4/3 FZ DL | | | | |
| SEMIDRY 3/2 FZ DL | | | | |

TOASTY WARM

Quick drying Plasma_Plush 2.0 combined with Hot_Stuff 2.0 for the best combination of warmth and stretch.

EPIC STRETCH

Limitless movement thanks to less panels and our stretchiest lining Hot_Stuff 2.0.

SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.

SEMIDRY HOOD 6/5 DL (FRONTZIP)

ITEM NO. 48213-4529 PRODUCT UPDATE

GBS+ NEO TAPE INSIDE



SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48213-4530 PRODUCT UPDATE

GBS+ NEO TAPE INSIDE



SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48213-4531 PRODUCT UPDATE

GBS+ NEO TAPE INSIDE



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48213-4532 PRODUCT UPDATE

GBS+ NEO TAPE INSIDE



AMAZE CORE

BACKZIP



CORE LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□

HEAT FACTOR ■■□□□

WINDCHILL FACTOR ■■■□□

CONSTRUCTION



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

MAKI_TAPE 2.0

Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.

SEAM_REINFORCEMENT

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

SIZES AND COLORS

| | SIZES NORMAL | | | | |
|-------------------|--------------|------|------|------|-------|
| | 34/XS | 36/S | 38/M | 40/L | 42/XL |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ■ | ■ | ■ | ■ | ■ |

- steel grey
- dirty rose



WARM

Hot_Stuff 2.0 ensures no limitation in stretch and keeps you warm at the same time.



STRETCH

A smart combination of materials makes sure this suit will give you good times on the water.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



PROTECTION

Crash pads at shins.

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48213-4510 PRODUCT UPDATE



ICY COLD ■ COOL MILD ■ WARM ■ TROPIC ■
8°C - 13°C - 46°F - 56°F



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48213-4511 PRODUCT UPDATE



ICY COLD ■ COOL MILD ■ WARM ■ TROPIC ■
12°C - 17°C - 54°F - 63°F



AMAZE CORE

FRONTZIP



CORE LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□

HEAT FACTOR ■■□□□

WINDCHILL FACTOR ■■□□□

CONSTRUCTION



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

MAKI_TAPE 2.0

Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.

FZ_CORDLOCK

A soft cord lock for front-zip wetsuits that can be adjusted with just one hand. It's a subtle addition that won't bother you while riding.

SIZES AND COLORS

| ■ steel grey ■ dirty rose | SIZES NORMAL | | | |
|------------------------------|--------------|------|------|------|
| | 34/XS | 36/S | 38/M | 40/L |
| SEMIDRY 5/4 FZ DL | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 FZ DL | ■ | ■ | ■ | ■ |
| SEMIDRY 3/2 FZ DL | ■ | ■ | ■ | ■ |



WARM

Hot_Stuff 2.0 ensures no limitation in stretch and keeps you warm at the same time.



STRETCH

A smart combination of materials makes sure this suit will give you good times on the water.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



PRICE VALUE

Entry-level suits don't have to be boring!

SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48213-4535 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
8°C - 13°C - 46°F - 56°F

SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48213-4536 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
12°C - 17°C - 54°F - 63°F

SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48213-4537 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
16°C - 21°C - 61°F - 70°F

ELEMENT

BACKZIP



ELEMENT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□□

HEAT FACTOR ■■■□□□

WINDCHILL FACTOR ■■■□□□

CONSTRUCTION



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SEAM_REINFORCEMENT

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

WATER_GATE

Extra panel on the inside that seals off the back zipper and acts as a barrier preventing water from rushing into the wetsuit.

SIZES AND COLORS

■ dark blue

| | SIZES NORMAL | | | |
|-----------------------|--------------|------|------|------|
| | 34/XS | 36/S | 38/M | 40/L |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ■ | ■ | ■ | ■ |
| OVERKNEE LS 4/3 BZ DL | ■ | ■ | ■ | ■ |
| OVERKNEE SS 3/2 BZ DL | ■ | ■ | ■ | ■ |
| STEAMER SS 3/2 BZ DL | ■ | ■ | ■ | ■ |
| SHORTY SS 2.5 BZ DL | ■ | ■ | ■ | ■ |



ROBUST

Nylon and Supra_Tex protection.



PRICE VALUE

Entry-level suits don't have to be boring!

SEMIDRY 5/4 DL (BACKZIP)

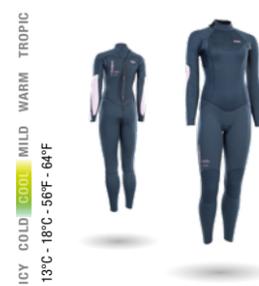
ITEM NO. 48213-4515 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
9°C - 14°C - 48°F - 57°F

SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48213-4516 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
13°C - 18°C - 56°F - 64°F

OVERKNEE LS 4/3 DL (BACKZIP)

ITEM NO. 48213-4517 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
14°C - 20°C - 57°F - 68°F

OVERKNEE SS 3/2 DL (BACKZIP)

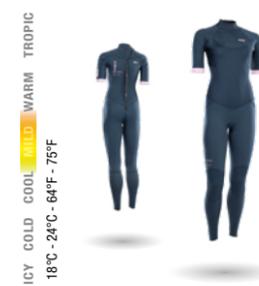
ITEM NO. 48213-4518 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
18°C - 24°C - 64°F - 75°F

STEAMER SS 3/2 DL (BACKZIP)

ITEM NO. 48213-4519 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
18°C - 24°C - 64°F - 75°F

SHORTY SS 2.5 DL (BACKZIP)

ITEM NO. 48213-4520 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 70°F - 79°F

ELEMENT

FRONTZIP



ELEMENT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□□

HEAT FACTOR ■■■□□□

WINDCHILL FACTOR ■■■□□□

CONSTRUCTION



GBS

SIZES AND COLORS

| <input type="checkbox"/> dark blue <input type="checkbox"/> black | SIZES NORMAL | | | |
|--|--------------------------|--------------------------|--------------------------|--------------------------|
| | 34/XS | 36/S | 38/M | 40/L |
| SEMIDRY 5/4 FZ DL | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| SEMIDRY 4/3 FZ DL | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| SEMIDRY 3/2 FZ DL | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| MONOSHORTY 0.5 DL | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SEAM_REINFORCEMENT

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

DOUBLE_SIDE_ENTRY

For hassle-free entry, simply pull the front zip over your head from whatever side you prefer.



ROBUST

Nylon and Supra_Tex protection.



PRICE VALUE

Entry-level suits don't have to be boring!

SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48213-4540 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
9°C - 14°C - 48°F - 57°F



SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48213-4541 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
13°C - 18°C - 56°F - 64°F



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48213-4542 PRODUCT UPDATE



ICY COLD COOL MILD WARM TROPIC
17°C - 22°C - 63°F - 72°F



MONOSHORTY 0.5 DL

ITEM NO. 48903-4580 CARRY-OVER



ICY COLD COOL MILD WARM TROPIC
23°C - 28°C - 74°F - 82°F



AMAZE SUMMER

PERFORMING GRACE



CORE LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■□□

HEAT FACTOR ■□□□□

WINDCHILL FACTOR ■□□□□

CONSTRUCTION



SUPER FLEX

Great overall range of movement.

SIZES AND COLORS

| | SIZES NORMAL | | | | |
|-------------------------|--------------|-------|------|------|------|
| | 32/XXS | 34/XS | 36/S | 38/M | 40/L |
| SHORTY LS 2.0 NZ DL | ■ | ■ | ■ | ■ | ■ |
| SHORTY SS 2.5 BZ DL | ■ | ■ | ■ | ■ | ■ |
| HOT SHORTY LS 1.5 FZ DL | ■ | ■ | ■ | ■ | ■ |
| SHORTY CROSSBACK 1.5 DL | ■ | ■ | ■ | ■ | ■ |
| LONG JANE 1.5 DL | ■ | ■ | ■ | ■ | ■ |
| LONG PANTS 1.5 DL | ■ | ■ | ■ | ■ | ■ |
| NEOKINI 1.5 DL | ■ | ■ | ■ | ■ | ■ |

SHORTY LS 2.0 DL (ZIPLISS)

ITEM NO. 48213-4550 PRODUCT UPDATE



SHORTY SS 2.5 DL (BACKZIP)

ITEM NO. 48213-4551 PRODUCT UPDATE



HOT SHORTY LS 1.5 DL (FRONTZIP)

ITEM NO. 48213-4552 PRODUCT UPDATE



SHORTY CROSSBACK 1.5 DL (ZIPLISS)

ITEM NO. 48213-4553 PRODUCT UPDATE



LONG JANE 1.5 DL

ITEM NO. 48213-4556 PRODUCT UPDATE



LONG PANTS 1.5 DL

ITEM NO. 48213-4557 PRODUCT UPDATE



NEOKINI 1.5 DL

ITEM NO. 48213-4559 PRODUCT UPDATE



SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SEAM_REINFORCEMENT

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



TOPS & BOTTOMS

2021

JACKETS . NEO TOPS . THERMO TOPS . RASHGUARDS . WETSHIRTS . BOTTOMS



JACKETS / LINE CONCEPT

ION NEO JACKETS & HOODIES are essential companions for cold and windy days on or off the water. Serving as an additional wind stopping outer layer and for extra warmth, these tops can be worn whilst using a harness due to the harness hole opening. Designed with a relaxed fit, you'll be loving these for action-packed sessions!

MEN NEO SHELTER JACKET AMP

ITEM NO. 48212-4101

PRODUCT UPDATE

FL



SIZES: 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black ■ steel blue/white/black ■ red/steel blue/black

FEATURES
Hot_Stuff 2.0, Ergonomic hood with draw cord, Front zip with harness hole opening, Hand pockets including key loop

MATERIALS
80% Neoprene / 20% Nylon

MEN NEO SHELTER JACKET CORE MEN

ITEM NO. 48212-4123

PRODUCT UPDATE

FL



SIZES: 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black

MATERIALS
80% Neoprene / 20% Nylon

WOMEN NEO COSY COAT AMP

ITEM NO. 48213-4126

PRODUCT UPDATE

FL



SIZES: 36/S, 38/M, 40/L, 42/XL
COLOURS: ■ blue capsule

FEATURES
Revised ergonomic warm hood with draw cord, Hot_Stuff 2.0, Front zip with harness hole opening, Hand pockets including key loop

MATERIALS
80% Neoprene / 20% Nylon

WOMEN NEO COSY COAT CORE WOMEN

ITEM NO. 48213-4125

PRODUCT UPDATE

FL



SIZES: 36/S, 38/M, 40/L, 42/XL
COLOURS: ■ dirty rose

FEATURES
Ergonomic shaped hood with elasticated Draw_Cord adjuster, Solid front zip with centred opening for harness hook

MATERIALS
80% Neoprene / 20% Nylon



WOMEN

NEO ZIP TOP WOMEN 1.5 SS

ITEM NO. 48213-4228

PRODUCT UPDATE

FL



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLOURS: ■ blue capsule

FEATURES

Slip_Loop, Sunglass_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO TOP MEN 2/2 LS

ITEM NO. 48212-4200

PRODUCT UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ steel blue/black ■ red/black

FEATURES

Silk_Stuff, Fused edges, Slip_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO TOP MEN 2/2 SS

ITEM NO. 48212-4201

PRODUCT UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ steel blue/black ■ red/black

FEATURES

Silk_Stuff, Fused edges, Slip_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO TOP MEN 0.5 LS

ITEM NO. 48212-4202

PRODUCT UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ steel blue/black

FEATURES

Silk_Stuff, Fused edges, Slip_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO TOP MEN 0.5 SS

ITEM NO. 48212-4203

PRODUCT UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ steel blue/black

FEATURES

Silk_Stuff, Fused edges, Slip_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

THERMO TOP MEN LS

ITEM NO. 48202-4205

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black

FEATURES

Slip_Loop, Sunglass_Loop, UV_Protection

MATERIALS

96% Polypropylene / 4% Spandex

MEN

THERMO TOP MEN SS

ITEM NO. 48202-4206

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black

FEATURES

Slip_Loop, Sunglass_Loop, UV_Protection

MATERIALS

96% Polypropylene / 4% Spandex

WOMEN

THERMO TOP WOMEN LS

ITEM NO. 48203-4223

CARRY-OVER

FL



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLOURS: ■ black

FEATURES

Slip_Loop, Sunglass_Loop, UV_Protection

MATERIALS

96% Polypropylene / 4% Spandex

WOMEN

THERMO TOP WOMEN SS

ITEM NO. 48203-4224

CARRY-OVER

FL



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLOURS: ■ black

FEATURES

Slip_Loop, Sunglass_Loop, UV_Protection

MATERIALS

96% Polypropylene / 4% Spandex

WOMEN

NEO TOP WOMEN 2/2 LS

ITEM NO. 48213-4220

PRODUCT UPDATE

FL



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLOURS: ■ laser black ■ dirty rose

FEATURES

Hot_Stuff 2.0, Silk_Stuff, Sunglass_Loop, Seam_Reinforcements

MATERIALS

80% Nylon / 20% Spandex

WOMEN

NEO ZIP TOP 1.5 DL

ITEM NO. 48213-4222

PRODUCT UPDATE

FL



SIZES: 32/XXS, 34/XS, 36/S, 38/M, 40/L

COLOURS: ■ laser black ■ blue capsule

FEATURES

Seam_Reinforcements

MATERIALS

80% Nylon / 20% Spandex

MEN
NEO CRUISE JACKET

ITEM NO. 48212-4104

PRODUCT UPDATE

FL

**SIZES:** 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black ■ steel blue/black**FEATURES**

Versatile neoprene, Helio_Plush, Front zip with harness hole opening

MATERIALS

80% Neoprene / 20% Nylon

MEN
NEO HOODY LITE

ITEM NO. 48212-4107

PRODUCT UPDATE

FL

**SIZES:** 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black ■ steel blue/black ■ red/steel blue**FEATURES**

Thanks to I-Foam the lightest Neo Hoody in our range, Harness hole opening, Hand pockets including key loop

MATERIALS

80% Neoprene / 20% Nylon

MEN
NEO HOODY

ITEM NO. 48212-4106

PRODUCT UPDATE

FL

**SIZES:** 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ steel blue/black**FEATURES**

Relaxed fit, Ergonomic hood with draw cord, Harness hole opening, Inside Out

MATERIALS

80% Neoprene / 20% Nylon

WOMEN
NEO HOODY LITE WOMEN

ITEM NO. 48213-4124

NEW-PRODUCT

FL

**SIZES:** 36/S, 38/M, 40/L, 42/XL
COLOURS: ■ laser black ■ blue capsule**FEATURES**

Ergonomic shaped hood with elasticated Draw_Cord adjuster, Solid front zip with centred opening for harness hook, Extended upper wrist with Velcro closures for a cozy feel, Two comfy hand pockets including Key_Loop for storage and warmth

MATERIALS

80% Neoprene / 20% Nylon

T O P S / LINE CONCEPT

The ION NEO TOPS are a must-have for every watersports nut hitting the sea or surf in milder climates. Although mainly used in warmer waters to keep the sun and wind off the skin, they can also be used as a second layer underneath your wetsuit. Thanks to the plush, wool-like Hot_Stuff 2.0 lining, these tops have a luxurious texture that feels great, even on bare skin! NEO TOPS have a more detailed and technical construction than a standard rashguard, providing 100% UV protection, efficient heat retention and a reduction of irritations and bruising often caused by the harness or surfboard.

MEN
NEO ZIP TOP MEN LS 2/1 SKIN

ITEM NO. 48212-4210

PRODUCT UPDATE

FL

**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: ■ black capsule**FEATURES**

Slip_Loop, Sunglass_Loop, Hot_Stuff 2.0

MATERIALS

90% Neoprene / 10% Nylon

WOMEN
NEO ZIP TOP WOMEN LS 2/1 SKIN

ITEM NO. 48213-4227

PRODUCT UPDATE

FL

**SIZES:** 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS: ■ blue capsule**FEATURES**

Slip_Loop, Sunglass_Loop, Hot_Stuff 2.0

MATERIALS

90% Neoprene / 10% Nylon

MEN
NEO ZIP TOP MEN

ITEM NO. 48212-4211

PRODUCT UPDATE

FL

**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: ■ black**FEATURES**

Slip_Loop, Sunglass_Loop

MATERIALS

80% Neoprene / 20% Nylon

RASHGUARDS / LINE CONCEPT

All ION RASHGUARDS are made of highly elastic SpanFlex_UV jersey. The hand feel of this supreme material makes the difference! They can be used to protect you from the windchill effect, UV radiation and abrasion but also work as a thin extra layer underneath the wetsuit.

MEN RASHGUARD MEN MAZE LS

ITEM NO. 48212-4230

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS:  black capsule

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

MEN RASHGUARD MEN MAZE SS

ITEM NO. 48212-4231

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS:  black capsule

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

MEN RASHGUARD MEN LS

ITEM NO. 48212-4233

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS:  black  steel blue/black  red/black

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

MEN RASHGUARD MEN SS

ITEM NO. 48212-4234

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS:  black  steel blue/black  red/black

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

MEN CAPTURE RASHGUARD BOYS LS

ITEM NO. 48212-4244

PRODUCT UPDATE



SIZES: 4/104, 6/116, 8/128, 10/140, 12/152, 14/164, 16/176
COLOURS:  red/black/steel blue

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

MEN CAPTURE RASHGUARD BOYS SS

ITEM NO. 48212-4245

PRODUCT UPDATE



SIZES: 4/104, 6/116, 8/128, 10/140, 12/152, 14/164, 16/176
COLOURS:  red/black/steel blue

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

WOMEN RASHGUARD WOMEN LIZZ LS

ITEM NO. 48213-4270

PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS:  blue capsule

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

WOMEN RASHGUARD WOMEN LIZZ SS

ITEM NO. 48213-4271

PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS:  blue capsule

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

WOMEN RASHGUARD WOMEN LS

ITEM NO. 48213-4273

PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS:  laser black  dirty rose  steel blue

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

WOMEN RASHGUARD WOMEN SS

ITEM NO. 48213-4274

PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS:  laser black  dirty rose  steel blue

FEATURES
Slip_Loop, UV_Protection

MATERIALS
89% Polyester 11% Elasthan

CAPTURE RASHGUARD GIRLS LS

ITEM NO. 48213-4276

PRODUCT UPDATE



SIZES: 4/104, 6/116, 8/128, 10/140, 12/152, 14/164, 16/176
COLOURS: blue capsule

FEATURES

Slip_Loop, UV_Protection

MATERIALS

89% Polyester 11% Elasthan

CAPTURE RASHGUARD GIRLS SS

ITEM NO. 48213-4277

PRODUCT UPDATE



SIZES: 4/104, 6/116, 8/128, 10/140, 12/152, 14/164, 16/176
COLOURS: blue capsule

FEATURES

Slip_Loop, UV_Protection

MATERIALS

89% Polyester 11% Elasthan

TODDLER RASHGUARD LS HOOD

ITEM NO. 48202-4235

CARRY-OVER



SIZES: 0/80, 1/86, 2/92, 3/98
COLOURS: black melange

FEATURES

Hood, UV_Protection, Easy_Crotch-Opening

MATERIALS

89% Polyester 11% Elasthan

MEN
PROMO RASHGUARD MEN LS

ITEM NO. 48212-4235

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: black blue red steel blue lime green

FEATURES

UV_Protection

MATERIALS

89% Polyester 11% Elasthan

MEN
PROMO RASHGUARD MEN SS

ITEM NO. 48212-4236

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: black blue red steel blue lime green

FEATURES

UV_Protection

MATERIALS

89% Polyester 11% Elasthan

MEN
WETSHIRT MEN LS

ITEM NO. 48212-4260

PRODUCT UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: black steel blue/black red/black

FEATURES

Slip_Loop, UV_Protection

MATERIALS

100% Polyester

MEN
WETSHIRT MEN SS

ITEM NO. 48212-4261

PRODUCT UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: black steel blue/black red/black

FEATURES

Slip_Loop, UV_Protection

MATERIALS

100% Polyester

WOMEN
PROMO RASHGUARD WOMEN LS

ITEM NO. 48213-4278

PRODUCT UPDATE



SIZES: 36/S, 38/M, 40/L, 42/XL
COLOURS: black dirty rose steel blue

FEATURES

UV_Protection

MATERIALS

89% Polyester 11% Elasthan

WOMEN
PROMO RASHGUARD WOMEN SS

ITEM NO. 48213-4279

PRODUCT UPDATE



SIZES: 36/S, 38/M, 40/L, 42/XL
COLOURS: black dirty rose steel blue

FEATURES

UV_Protection

MATERIALS

89% Polyester 11% Elasthan

W E T S H I R T S / LINE CONCEPT

ION WETSHIRTS are where fashion meets function. Made from a quick-dry and stylish fabric, they protect against UV radiation and shield sensitive skin from the harsh elements. The WETSHIRT can be worn as a trendy tee with shorts at the beach, or with boardies on the water.

WOMEN
WETSHIRT WOMEN LS

ITEM NO. 48213-4280

PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS: blue capsule

FEATURES

Slip_Loop, UV_Protection TOPS

MATERIALS

100% Polyester

WOMEN
WETSHIRT WOMEN SS

ITEM NO. 48213-4281

PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS: blue capsule

FEATURES

Slip_Loop, UV_Protection TOPS

MATERIALS

100% Polyester

WOMEN
AMAZE SHORTY RASHGUARD LS

ITEM NO. 48213-4191

PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS: blue capsule

FEATURES

UV_Protection, Frontzip, Silicon Print on Elastic

MATERIALS

40% Nylon / 30% Cotton / 20% Polyester / 10% Elasthan

MEN
BASKETBALL SHIRT

ITEM NO. 48212-4262

PRODUCT UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: dark olive blue

MATERIALS

100% Polyester

MEN
WETSHIRT HOOD MEN LS

ITEM NO. 48212-4263

NEW PRODUCT



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: black steel blue/black

FEATURES

Slip_Loop, UV_Protection, Hood

MATERIALS

100% Polyester

WOMEN
WETSHIRT HOOD WOMEN LS

ITEM NO. 48213-4282

NEW-PRODUCT



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS: blue capsule

FEATURES

Slip_Loop, UV_Protection TOPS

MATERIALS

100% Polyester

B O T T O M S

WOMEN
AMAZE SWIMSUIT LS

ITEM NO. 48213-4190

PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLOURS: blue capsule

FEATURES

Performance Seat Cut, UV_Protection, Frontzip

MATERIALS

40% Nylon / 30% Cotton / 20% Polyester / 10% Elasthan

MEN
NEO PANTS MEN 2.0

ITEM NO. 48702-4109

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: black

FEATURES

Flat_Lock

MATERIALS

80% Nylon / 20% Spandex

MEN
NEO SHORTS MEN 2.5

ITEM NO. 48502-4101

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: black

FEATURES

Snug fitting Lycra Shorts, Draw_Cord (in hem), Key_Loop

MATERIALS

80% Nylon / 20% Spandex

MEN
BALL SLAPPER SHORT

ITEM NO. 48600-4122

CARRY-OVER

**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLOURS:** ■ blue**FEATURES**

Crotch protection, Draw_Cord (in hem)

MATERIALS

80% Nylon / 20% Spandex

WOMEN
AMAZE SHORTY RASHGUARD PANTS

ITEM NO. 48213-4192

PRODUCT UPDATE

**SIZES:** 34/XS, 36/S, 38/M, 40/L, 42/XL**COLOURS:** ■ blue capsule**FEATURES**

UV_Protection, High_Low Waist

MATERIALS40% Nylon / 30% Cotton / 20% Polyester /
10% Elasthan

WOMEN
AMAZE SHORTY NEO PANTS

ITEM NO. 48213-4193

PRODUCT UPDATE

**SIZES:** 34/XS, 36/S, 38/M, 40/L, 42/XL**COLOURS:** ■ blue capsule**FEATURES**UV_Protection, High_Low Waist, Glide_Skin on hem,
1 mm Protection**MATERIALS**

80% Polyester / 20% Neoprene

WOMEN
AMAZE LEGGINGS

ITEM NO. 48213-4194

PRODUCT UPDATE

**SIZES:** 34/XS, 36/S, 38/M, 40/L, 42/XL**COLOURS:** ■ blue capsule**FEATURES**UV_Protection, Mesh_Leg End, Silicon Print on
Elastic**MATERIALS**40% Nylon / 30% Cotton / 20% Polyester /
10% Elasthan



NEO ACCESSORIES

2021

NEO HOODS . BEANIES . GLOVES



NEO ACCESSORIES / LINE CONCEPT

In ION's point of view even the smallest items deserve the same dedication and precision as every complex product. Therefore NEO ACCESSORIES are a small but essential part of the whole equipment and sometimes these small items decide whether you have a great day on the water or you go home in deep frustration.

Extend your session with our selection of NEO ACCESSORIES – protecting you and keeping you warm.

HOODS

UNISEX HOODED NEO VEST 3/2

ITEM NO. 48200-4175

CARRY-OVER

GBS FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, Neoprene_Visor, Elastic draw-cord with cordlock, Ear_Holes, Visor_Fixation

MATERIALS

80% Nylon / 20% Spandex

UNISEX HOODED NEO VEST 2/1

ITEM NO. 48200-4176

CARRY-OVER

GBS FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black

FEATURES

Neoprene_Visor, Elastic drawcord with cordlock, Ear_Holes, Visor_Fixation

MATERIALS

80% Nylon / 20% Spandex

UNISEX NEO HOOD 3/2

ITEM NO. 48200-4177

CARRY-OVER

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, Neoprene_Visor, Elastic draw-cord with cordlock, Ear_Holes

MATERIALS

80% Nylon / 20% Spandex

UNISEX NEO HOOD 2/1

ITEM NO. 48200-4178

CARRY-OVER

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black

FEATURES

Neoprene_Visor, Elastic drawcord with cordlock, Ear_Holes

MATERIALS

80% Nylon / 20% Spandex



BEANIES

UNISEX
SAFETY BEANIE
 ITEM NO. 48600-4126

CARRY-OVER

FL



SIZES: 48/S, 50/M, 52/L
COLOURS: lime

FEATURES
 Wind_Proof, Loser_Leash

MATERIALS
 80% Nylon / 20% Spandex

UNISEX
WOOLY BEANIE
 ITEM NO. 48130-4110

CARRY-OVER

FL



SIZES: 48/S, 50/M, 52/L
COLOURS: grey melange

FEATURES
 Wind_Proof, Loser_Leash

MATERIALS
 80% Neoprene / 10% Nylon / 10% Polyester

UNISEX
TEC BEANIE
 ITEM NO. 48210-4182

PRODUCT UPDATE

FL



SIZES: 48/S, 50/M, 52/L
COLOURS: black, dark blue

FEATURES
 Wind_Proof, Loser_Leash, Silk_Stuff

MATERIALS
 80% Nylon / 20% Spandex

UNISEX
NEO LOGO BEANIE
 ITEM NO. 48210-4183

PRODUCT UPDATE

FL



SIZES: 48/S, 50/M, 52/L
COLOURS: black, red, steel blue, dark olive

FEATURES
 Wind_Proof, Loser_Leash, Silk_Stuff

MATERIALS
 80% Nylon / 20% Spandex

WOMEN
NEO GRACE BEANIE
 ITEM NO. 48210-4184

PRODUCT UPDATE

FL



SIZES: 32/XXS, 34/XS, 36/S, 38/M, 40/L
COLOURS: laser black, blue capsule

FEATURES
 Wind_Proof, Loser_Leash, Silk_Stuff

MATERIALS
 80% Nylon / 20% Spandex

WOMEN
NEO BOMMEL BEANIE
 ITEM NO. 48900-4185

CARRY-OVER

FL



SIZES: 32/XXS, 34/XS, 36/S, 38/M, 40/L
COLOURS: black, dark blue, red

FEATURES
 Wind_Proof, Loser_Leash

MATERIALS
 80% Neoprene, 20% Nylon

WOMEN
BANDIT GAITER
 ITEM NO. 48600-4130

CARRY-OVER

FL



SIZES: One Size
COLOURS: grey melange

FEATURES
 Neoprene neck gaiter, Elastic Draw_Cord

MATERIALS
 80% Nylon / 20% Spandex

GLOVES

UNISEX
NEO GLOVES 4/2
 ITEM NO. 48200-4143

CARRY-OVER

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: black

FEATURES
 Plasma_Plush 2.0, Tatex_Grip print, Cuff_Tongue, Tatex_Glue

MATERIALS
 90% Nylon / 10% Spandex

UNISEX
NEO GLOVES 2/1
 ITEM NO. 48200-4144

CARRY-OVER

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: black

FEATURES
 Plasma_Plush 2.0, Tatex_Grip print, Cuff_Tongue, Tatex_Glue

MATERIALS
 90% Nylon / 10% Spandex

UNISEX
CLAW GLOVES 3/2

ITEM NO. 48200-4142

CARRY-OVER

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black

FEATURES
Plasma_Plush 2.0, Pre_Curved, Tatex_Glue

MATERIALS
90% Nylon / 10% Spandex

UNISEX
OPEN PALM MITTENS 2.5

ITEM NO. 48200-4145

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black

FEATURES
Palm opening

MATERIALS
90% Nylon / 10% Spandex

UNISEX
AMARA GLOVES FULL FINGER

ITEM NO. 48200-4141

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black ■ dark blue ■ teal

FEATURES
Lightweight protective gloves, Velcro closure

MATERIALS
19% Polyester, 36% Nylon, 5% Spandex, 40% Amara

UNISEX
LOBSTER MITTEN 4/3

ITEM NO. 48200-4146

CARRY-OVER

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black

FEATURES
Plasma_Plush 2.0, Claw_Finger grip, Tatex_Glue

MATERIALS
90% Nylon / 10% Spandex

UNISEX
AMARA GLOVES HALF FINGER

ITEM NO. 48200-4140

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLOURS: ■ black ■ dark blue ■ teal

FEATURES
Lightweight protective gloves, Velcro closure

MATERIALS
19% Polyester, 36% Nylon, 5% Spandex, 40% Amara





FOOTWEAR

2021

BALLISTIC . PLASMA



TECHNOLOGY / FEATURES

BALLISTIC

The BALLISTIC range is our premium line and the crème de la crème of water footwear. If you're looking for exceptional warmth and maximum protection then this is the line for you. With support and stretch in all the right places, it's further enhanced with well thought out and cleverly designed features. All of the BALLISTIC line have the following standard features to provide supercharged feedback even through layers of Neoprene, plus a little bit more ...

- Ballistic Sole:** The famous and unique Aramid sole protects against razor sharp reef, mussels and other abrasive objects.
- Plasma_Plush 2.0:** The premium lining offers the best of heat retention and stretch. The high pile fabric traps air for snugly warmth and insulation while the vertically aligned channel structure transports moisture away quickly.
- Wrap_Up Sole:** The usual flat sole evolves and wraps around the foot for a snug fit.
- Segmented Sole:** Further development of the creative and strategic cuttings providing a good mixture between support and flexibility.

PLASMA

The PLASMA line will meet the demands of the budget orientated rider looking for quality. Offering a great fit and protection from the elements, ION wraps it all up in a spicy and unique design. All of the PLASMA models have the following standard features:

- Segmented Sole:** Creative and strategic cuttings have been integrated into the sole to enhance the flexibility in critical areas of the foot.
- Rubber Wings:** Added support to the vulnerable ankle areas.

SOCK VS BOOT



THOSE THREE STYLES SHARE THE SAME LAST

| IS: INTERNAL SPLIT | ES: EXTERNAL SPLIT | NS: NO SPLIT | RT: ROUND TOE NO SPLIT |
|-----------------------|-----------------------|-----------------|---------------------------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

COMPARISON NS/RT

For those who don't like that string between the toes we offer the NO-SPLIT and the ROUND TOE NO SPLIT. As the outline shows the RT has got smaller root base than the other models. This ensures a tight fit on each foot and a better heat retention for your toes.



BALLISTIC

UNISEX
BALLISTIC BOOTS 6/5 IS

ITEM NO. 48200-4303

CARRY-OVER

GBS

ICY COLD COOL MILD WARM TROPIC
2°C - 7°C - 34°F - 45°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

UNISEX
BALLISTIC BOOTS 3/2 IS

ITEM NO. 48200-4301

CARRY-OVER

GBS

ICY COLD COOL MILD WARM TROPIC
6°C - 11°C - 43°F - 52°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

UNISEX
BALLISTIC BOOTS 3/2 RT

ITEM NO. 48200-4302

CARRY-OVER

GBS

ICY COLD COOL MILD WARM TROPIC
6°C - 11°C - 43°F - 52°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

UNISEX
BALLISTIC SOCKS 6/5 IS

ITEM NO. 48200-4309

CARRY-OVER

GBS

ICY COLD COOL MILD WARM TROPIC
2°C - 7°C - 34°F - 45°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

UNISEX
BALLISTIC SOCKS 3/2 IS

ITEM NO. 48200-4306

CARRY-OVER

GBS

ICY COLD COOL MILD WARM TROPIC
6°C - 11°C - 43°F - 52°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

UNISEX
BALLISTIC SHOES 2.5 IS

ITEM NO. 48200-4307

CARRY-OVER

FL

ICY COLD COOL MILD WARM TROPIC
14°C - 19°C - 57°F - 66°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES

Pull_Loop, Solid draw cord, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

UNISEX
BALLISTIC SOCKS 3/2 RT

ITEM NO. 48200-4305

CARRY-OVER

GBS

ICY COLD COOL MILD WARM TROPIC
6°C - 11°C - 43°F - 52°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

UNISEX
BALLISTIC SHOES 2.5 RT

ITEM NO. 48200-4308

CARRY-OVER

FL

ICY COLD COOL MILD WARM TROPIC
14°C - 19°C - 57°F - 66°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES

Pull_Loop, Solid draw cord, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

UNISEX
BALLISTIC TOES 2.0 ES

ITEM NO. 48200-4310

CARRY-OVER

FL

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 72°F - 81°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black ■ dark blue ■ dark olive

FEATURES

Pull_Loop, Solid draw cord, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

PLASMA

UNISEX
PLASMA BOOTS 6/5 NS
ITEM NO. 48200-4330

CARRY-OVER

GBS

ICY COLD COOL MILD WARM TROPIC
5°C - 10°C - 41°F - 50°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES
External Shoehorn, Grip Print

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
PLASMA BOOTS 3/2 NS
ITEM NO. 48200-4331

CARRY-OVER

GBS

ICY COLD COOL MILD WARM TROPIC
9°C - 14°C - 48°F - 57°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES
External Shoehorn, Grip Print

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
PLASMA BOOTS 3/2 RT
ITEM NO. 48200-4332

CARRY-OVER

GBS

ICY COLD COOL MILD WARM TROPIC
9°C - 14°C - 48°F - 57°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES
External Shoehorn, Grip Print

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
PLASMA SHOES 2.5 NS
ITEM NO. 48200-4334

CARRY-OVER

FL

ICY COLD COOL MILD WARM TROPIC
17°C - 22°C - 63°F - 72°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES
External Shoehorn, Grip Print

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
PLASMA SHOES 2.5 RT
ITEM NO. 48200-4335

CARRY-OVER

FL

ICY COLD COOL MILD WARM TROPIC
21°C - 26°C - 70°F - 79°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES
External Shoehorn, Grip Print

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
PLASMA SLIPPER 1.5 NS
ITEM NO. 48200-4337

CARRY-OVER

FL

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 72°F - 81°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES
External Shoehorn, Grip Print

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
PLASMA SOCKS 0.5
ITEM NO. 48600-4324

CARRY-OVER

FL

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 72°F - 81°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES
External Shoehorn, Grip Print

MATERIALS
80% Neoprene / 20% Nylon



PRO TECTION

2021

VESTS KITE . VESTS WAKE . HARDCAPS



VESTS / LINE CONCEPT

ION VESTS are designed to cater to all levels of riding. Whether you're looking for added buoyancy, or peace of mind when on the water, our range of multi-functional vests will boost your confidence so you can take your riding to the next level. Forever pushing innovation and design, we take pride in the optimised construction and intricate details that ION believes make all the difference. Since 2011, we've made sure that all ION VESTS meet CE standards and pass the rigorous testing process according to PPE89/686/EEC. The ION VESTS will enhance your ride, give additional warmth and build your confidence. Ride hard, ride safe.

FZ = front zip SZ = side zip NZ = no zip

WAKE VESTS

MEN
COLLISION VEST SELECT FZ
ITEM NO. 48212-4160

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: ■ black

FEATURES
Easy entry, Seamless Rib and Spine Protection, CE Approved, Tacky_Hem, Zipper Garage

MATERIALS
80% Neoprene / 20% Nylon

MEN
COLLISION VEST CORE FZ
ITEM NO. 48212-4161

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 10/140, 12/152
COLOURS: ■ black ■ steel blue/black

FEATURES
Easy entry, CE Approved, Zipper Garage

MATERIALS
80% Neoprene / 20% Nylon

WOMEN
LUNIS VEST WOMEN FZ
ITEM NO. 48213-4168

PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L
COLOURS: ■ laser black

FEATURES
Easy entry, Zipper Garage, CE Approved, Tacky_Hem

MATERIALS
80% Neoprene / 20% Nylon

KITE VESTS

MEN
VECTOR VEST SELECT FZ
ITEM NO. 48212-4163

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: ■ black capsule

FEATURES
Easy entry, CE Approved, Tacky_Hem, Zipper Garage

MATERIALS
80% Neoprene / 20% Nylon

MEN
VECTOR VEST AMP FZ
ITEM NO. 48212-4164

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10 (steel blue/black), 152/12 (steel blue/black)
COLOURS: ■ black ■ steel blue/black ■ red/black

FEATURES
Easy entry, CE Approved, Zipper Garage

MATERIALS
80% Neoprene / 20% Nylon

MEN
VECTOR VEST CORE FZ
ITEM NO. 48212-4165

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: ■ black ■ steel blue/black

FEATURES
Easy entry, CE Approved, Tacky_Hem, Zipper Garage

MATERIALS
80% Neoprene / 20% Nylon

MEN
VECTOR ELEMENT VEST SZ
ITEM NO. 48802-4165

CARRY-OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLOURS: ■ black

FEATURES
Side zipper, CE Approved

WOMEN

IVY VEST WOMEN FZ

ITEM NO. 48213-4169

PRODUCT UPDATE

FL



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL, 10/140, 12/152

COLOURS: ■ dirty rose ■ blue capsule

FEATURES

Easy entry, CE Approved, Zipper Garage

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BOOSTER 50N FZ

ITEM NO. 48212-4166

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 10/140, 12/152

COLOURS: ■ black ■ lime

FEATURES

50N approved, Body encompassing strap for firm fit

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BOOSTER USCG

ITEM NO. 48212-4167

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10 (black), 152/12 (black)

COLOURS: ■ blue

FEATURES

Harness hook fixture

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BOOSTER X VEST SZ

ITEM NO. 48212-4162

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 58/XXXL, 4/104, 6/116, 8/128, 10/140, 12/152

COLOURS: ■ black ■ blue ■ lime ■ seaweed

FEATURES

50N approved, Drinking Bladder Fixture, Several pockets, Reflective panels, Harness hook fixture

MATERIALS

80% Neoprene / 20% Nylon

H A R D C A P S / LINE CONCEPT

It won't come as a surprise to know that ION is evolving their line of Hardcaps with the same passion and innovation as they do with all other products. This approach provides the basis and strong foundations for ION's helmet range, manufactured in a factory well known for the production of aviation helmets. ION is setting new standards for water-sports: Hardcaps with a weight-optimised, yet robust construction and cosy materials on the inside. All ION Hardcaps meet the CE 1385 standard, available in three different constructions.

HARDCAP 3.2 SELECT

ITEM NO. 48210-7202

PRODUCT UPDATE



SIZES: XS-S / M-L / XL-XXL

COLOURS: ■ black capsule ■ dark grey

FEATURES

Adjustable inside construction, EVA Padding with water repellant lining, CE EN 1385 approved, cosy fit, lightweight, removeable ear pads, FIDLOCK - magnetic buckle closure

HARDCAP 3.2 COMFORT

ITEM NO. 48210-7201

PRODUCT UPDATE



SIZES: XS-S / M-L / XL-XXL

COLOURS: ■ steel grey ■ steel blue ■ dirty rose

FEATURES

Adjustable inside construction, EVA Padding, CE EN 1385 approved, cosy fit, lightweight, removeable ear pads, adjustable buckle closure

HARDCAP 3.2

ITEM NO. 48210-7200

PRODUCT UPDATE



SIZES: XS-S / M-L / XL-XXL

COLOURS: ■ black □ white ■ red

FEATURES

Adjustable inside construction, EVA Padding, CE EN 1385 approved, cosy fit, lightweight

EARPADS

ITEM NO. 48800-7210

CARRY OVER



SIZES: one size fits all

COLOURS: ■ black

FEATURES

Fits with Hardcap 3.2 Basic

EARPADS WALKIE TALKIE - RIGHT SIDE

ITEM NO. 48800-7211

CARRY OVER



SIZES: one size fits all

COLOURS: ■ black

FEATURES

Option to place a compact Walkie Talkie (waterproofed version) at the Earpad (Walkie Talkie not included)



HARNESSES

2021

KITE WAIST HARNESS . KITE SEAT HARNESS
WINDSURF WAIST HARNESS . WINDSURF SEAT HARNESS



HARNESSES TECHNOLOGY / LEVELS

| | CURV SELECT | CURV | CURV SPINE |
|---------------------|---|--|--|
| |  |  |  |
| CONSTRUCTION | The Curv harness range comes with a 3-dimensional version of the PLUS_Spine feature, which results in an even stronger back support. | The Curv harness range comes with a 3-dimensional version of the PLUS_Spine feature, which results in an even stronger back support. | 3D molded spine made of tried and tested Curv material for extra ergonomic back support. |
| WEIGHT | Ultra lightweight Curv composite construction. Combined with a clever mix of materials, Curv select ranks as the lightest hardshell harness ever built. | Lightweight Curv composite construction. | Light but durable hybrid construction. |
| FOAM | Viscous elastic Hyper_Foam that creates an ergonomic fit without soaking up water. | Viscous elastic Hyper_Foam that creates an ergonomic fit without soaking up water. | Elastic HD_Foam for a comfortable fit without soaking up water. |
| BAR | <p>C_BAR 4.0 CARBON</p> <p>The C_Bar 4.0 Carbon is ION's latest innovation in spreader bar technology. It is incredibly lightweight and features a slim outline. Thanks to the bar's phenomenal stiffness it provides you with a more direct connection to your kite. A super slim EVA pad minimizes pressure points so you can stay focused on your riding. The tension lock buckle guarantees easy attach and release of the harness without having to adjust the webbings. ION offers a modular hook system, which means you can buy whatever hook option you prefer. The rope was replaced with reliable and robust Dyneema webbing, which you may know from rock climbing gear.</p> | <p>C_BAR 3.0</p> <p>Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment. For durability the rope was replaced with robust Dyneema Webbing that you'll often find in rock climbing gear. Molded EVA on the inside provides a comfortable fit and contributes to the slim design. On top, the tension lever system allows you to attach and release the harness without having to adjust the webbings.</p> | <p>C_BAR 2.0</p> <p>The C_Bar 2.0 comes with a stainless steel hook. The easy-to-use tension lever system allows for fast attach and release of the harness without having to constantly adjust the webbings. The bar comes without rope, which can be added as an option. Thanks to the modular hook system you can easily upgrade the spreader bar to suit your personal preferences.</p> |
| BUCKLE SETUP | Ultralight and rigid Double_D closing system | C_30 Buckles | PVC_Buckles |
| KITEKNIFE | Kiteknife Multitool 2.0 including double bit with 3/32 hex key and PH3. | Kiteknife Multitool 2.0 including double bit with 3/32 hex key and PH3. | Safety knife to cut the kite lines in dangerous situations. |

HARNESSES TECHNOLOGY / FEATURES



C_BAR 4.0 CARBON

The Carbon C_Bar is ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline. Thanks to the bar's phenomenal stiffness it provides you with a more direct connection to your kite. A super slim EVA pad minimizes pressure points so you can stay focused on your riding. The tension lock buckle guarantees easy attach and release of the harness without having to adjust the webbings. ION offers a modular hook system, which means you can buy whatever hook option you prefer. The rope was replaced with reliable and robust Dyneema webbing, which you may know from rock climbing gear.



C_BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment. For durability the rope was replaced with robust Dyneema Webbing that you'll often find in rock climbing gear. Molded EVA on the inside provides a comfortable fit and contributes to the slim design. On top, the tension lever buckle allows you to attach and release the harness without having to adjust the webbings.



C_BAR 2.0

ION's spreader bar C_Bar 2.0 comes with a stainless steel hook. The easy-to-use tension lever system allows for fast attach and release of the harness without having to constantly adjust the webbings. The bar comes without rope, which can be added as an option. Thanks to the modular hook system you can easily upgrade the spreader bar to suit your personal preferences.



METAL DOUBLE_D_BUCKLE

Ultralight and rigid Double_D closing system allows a quick and perfect adjustment of the spreader bar webbings. This system has already proven itself in various sports items like climbing gear or helmets.



C_30 BUCKLE

Easy to handle carbon adjustment of the spreader bar webbings with a pleasantly light weight.



SILICONE PRINT

The silicone increases friction, thereby keeping the harness in place.



INSIDE_EVA

EVA on the inside prevents the harness from riding up or rotating.



INTERNAL FLEX BELT

A flexible closing belt system on the inside guarantees a snug fit and adapts perfectly to the rider's individual anatomy.



NEOPREN BELT

A new and improved technical feature, designed to increase the feeling of flex, twist and overall comfort of wave and freestyle riding.



KITE

2021

WAIST MAN . SEAT MAN . WAIST WOMAN . SEAT WOMAN



KITE HARNESSES

WAIST

PRICE

\$

\$\$\$\$



ITEM NO.
48212-4711
RIPPER KITE 2



ITEM NO.
48212-4710
AXXIS KITE 4



ITEM NO.
48213-4727
NOVA 6



ITEM NO.
48213-4730
SOL 7



ITEM NO.
48212-4702
APEX 8



ITEM NO.
48212-4708
RIOT 9



ITEM NO.
48213-4726
NOVA CURV 10



ITEM NO.
48213-4725
NOVA CURV 10 SELECT



ITEM NO.
48213-4729
SOL CURV 11



ITEM NO.
48212-4701
APEX CURV 13



ITEM NO.
48212-4700
APEX CURV 13 SELECT



ITEM NO.
48212-4709
RIOT CURV 14



ITEM NO.
48212-4707
RIOT CURV 14 SELECT



ITEM NO.
48212-4706
RIOT CURV 18 SELECT AH

FLEX INDEX (1 - 20)

The flex index describes the rigidity of the harness.
Higher flex index = hard and rigid
Lower flex index = soft and flexible

FLEX INDEX

1 SOFT

20 HARD

DIRECT FEELING

+

++++

SEAT

PRICE

\$

\$\$\$\$



ITEM NO.
48212-4721
ECHO



ITEM NO.
48213-4732
VEGA



ITEM NO.
48212-4720
RADAR



ITEM NO.
48212-4723
SONAR

**RADAR RACE /
FOIL VERSION**



ITEM NO.
48212-4721
B2

KITE WAIST MEN

MEN APEX CURV 13 SELECT

ITEM NO. 48212-4700

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: black capsule

- . 3D_PLUS SPINE
- . METAL DOUBLE_D
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOO
- . HPL_SLIDER

SPECS
 PRICE LEVEL **\$\$\$\$\$**
 FLEX INDEX (1-20) **13**
 HARNESS OUTLINE HIGH **HIGH**



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 4.0 CARBON

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline. Including Dyneema webbing; no hook.



ULTRA LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

MEN APEX CURV 13

ITEM NO. 48212-4701

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: black capsule silver

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOO
- . HPL_SLIDER

SPECS
 PRICE LEVEL **\$\$\$\$\$**
 FLEX INDEX (1-20) **13**
 HARNESS OUTLINE HIGH **HIGH**



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment. Including Dyneema webbing; no hook.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

MEN APEX 8

ITEM NO. 48212-4702

PRODUCT UPDATE



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL / 56-XXL
COLOURS: black grey red

- . 3D_PLUS SPINE
- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER

SPECS
 PRICE LEVEL **\$\$\$\$\$**
 FLEX INDEX (1-20) **8**
 HARNESS OUTLINE HIGH **HIGH**



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 2.0

ION's spreader C_Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

KITE WAIST MEN

RIOT CURV 18 SELECT AH

ITEM NO. 48212-4706

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: AARON HADLOW SIGN.

- . 3D_PLUS SPINE
- . METAL DOUBLE_D
- . HYPER_FOAM
- . NEO BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER

SPECS
PRICE LEVEL **\$\$\$\$\$**
FLEX INDEX (1-20) **18**
HARNESSES OUTLINE HIGH **LOW**



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 4.0 CARBON

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline. Including Dyneema webbing; no hook.



ULTRA LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

RIOT CURV 14 SELECT

ITEM NO. 48212-4707

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: black capsule

- . 3D_PLUS SPINE
- . METAL DOUBLE_D
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER

SPECS
PRICE LEVEL **\$\$\$\$\$**
FLEX INDEX (1-20) **14**
HARNESSES OUTLINE HIGH **LOW**



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



SILICON PRINT

The silicone increases friction, thereby keeping the harness in place.



C-BAR 4.0 CARBON

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline. Including Dyneema webbing; no hook.



ULTRA LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

RIOT CURV 14

ITEM NO. 48212-4709

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: black silver

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER

SPECS
PRICE LEVEL **\$\$\$\$\$**
FLEX INDEX (1-20) **14**
HARNESSES OUTLINE HIGH **LOW**



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



SILICON PRINT

The silicone increases friction, thereby keeping the harness in place.



C-BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment. Including Dyneema webbing; no hook.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

RIOT 9

ITEM NO. 48212-4708

PRODUCT UPDATE



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL
COLOURS: black grey red

- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER
- . 3D_PLUS SPINE

SPECS
PRICE LEVEL **\$\$\$\$\$**
FLEX INDEX (1-20) **9**
HARNESSES OUTLINE HIGH **LOW**



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



SILICON PRINT

The silicone increases friction, thereby keeping the harness in place.



C-BAR 2.0

ION's spreader C_Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

KITE WAIST MEN

MEN
AXXIS KITE 4

ITEM NO. 48212-4710

PRODUCT UPDATE



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black ■ steel blue

- . C_BAR 1.0
- . PVC BUCKLE
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER

SPECS
PRICE LEVEL \$\$\$\$\$
FLEX INDEX (1-20) 4
HARNES OUTLINE HIGH HIGH

MEN
RIPPER KITE 2

ITEM NO. 48212-4711

PRODUCT UPDATE



SIZES: 104-XXXS / 116-XXS / 128-XS
COLOURS: ■ steel blue

- . PVC BUCKLE
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER
- . SPREADERBAR

SPECS
PRICE LEVEL \$\$\$\$\$
FLEX INDEX (1-20) 2
HARNES OUTLINE HIGH LOW

MEN
SEATPART / FOR X-OVER HARNES ATTACHABLE

ITEM NO. 48600-7096

CARRY-OVER



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black



Optional Velcro attachable seat part for REVOXX KITE 5 and AXXIS KITE 4 prevents the harness from riding up.

SPECS
PRICE LEVEL \$\$\$\$\$

MEN
BASE WAIST

ITEM NO. 48902-4790

CARRY-OVER



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black

- . PVC BUCKLE
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER
- . SPREADERBAR

SPECS
PRICE LEVEL \$\$\$\$\$

KITE SEAT MEN

MEN
RADAR

ITEM NO. 48212-4720

PRODUCT UPDATE



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black

- . C_BAR 2.0
- . C_30 BUCKLE
- . NEO BELT
- . KITEKNIFE
- . PARTLY CURV

SPECS
PRICE LEVEL \$\$\$\$\$

MEN
SONAR (RADAR RACE // FOIL VERSION)

ITEM NO. 48212-4723

NEW UPDATE



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ silver

- . METAL DOUBLE_D
- . NEO BELT
- . KITEKNIFE 2.0 MULTITOO
- . HPL_SLIDER
- . DOWNFORCE_LOOP
- . C_BAR 2.0
- . PARTLY CURV
- . LIGHTWEIGHT

SPECS
PRICE LEVEL \$\$\$\$\$

MEN
B2

ITEM NO. 48212-4721

PRODUCT UPDATE



SIZES: 46-XS / 48 S / 50-M / 52-L / 54-XL / 56 XXL
COLOURS: ■ black

- . C_BAR 2.0
- . C_30 BUCKLE
- . KITEKNIFE 2.0 MULTITOO
- . HPL_SLIDER
- . DOWNFORCE_LOOP

SPECS
PRICE LEVEL \$\$\$\$\$

MEN
ECHO

ITEM NO. 48212-4721

PRODUCT UPDATE



SIZES: 46-XS / 48 S / 50-M / 52-L / 54-XL
COLOURS: ■ black

- . C_BAR 1.0
- . PVC BUCKLE
- . NEO BELT
- . KITEKNIFE

SPECS
PRICE LEVEL \$\$\$\$\$

KITE SEAT MEN

MEN
BASE SEAT

ITEM NO. 48902-4791

CARRY-OVER



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black

- . PVC BUCKLE
- . NEO BELT
- . KITEKNIFE
- . SPREADERBAR

SPECS
PRICE LEVEL \$\$\$\$\$

KITE WAIST WOMEN

WOMEN
NOVA CURV 10 SELECT

ITEM NO. 48213-4725

PRODUCT UPDATE



SIZES: 34-XS / 36-S / 38-M / 40-L
COLOURS: ■ black capsule

- . 3D_PLUS SPINE
- . METAL DOUBLE_D
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOO
- . HPL_SLIDER

SPECS
PRICE LEVEL \$\$\$\$\$
FLEX INDEX (1-20) 10
HARNES OUTLINE HIGH HIGH



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 4.0 CARBON

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline.



ULTRA LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

WOMEN
NOVA CURV 10

ITEM NO. 48213-4726

PRODUCT UPDATE



SIZES: 34-XS / 36-S / 38-M / 40-L
COLOURS: ■ black ■ silver

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOO
- . HPL_SLIDER

SPECS
PRICE LEVEL \$\$\$\$\$
FLEX INDEX (1-20) 10
HARNES OUTLINE HIGH HIGH



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

WOMEN
NOVA 6

ITEM NO. 48213-4727

PRODUCT UPDATE



SIZES: 34-XS / 36-S / 38-M / 40-L
COLOURS: ■ black ■ silver holographic

- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER

SPECS
PRICE LEVEL \$\$\$\$\$
FLEX INDEX (1-20) 6
HARNES OUTLINE HIGH HIGH



FULLY MOLDED EVA

Complete mould, no water absorption.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 2.0

ION's spreader C_Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.

KITE WAIST WOMEN

WOMEN

SOL CURV 11

ITEM NO. 48213-4729

PRODUCT UPDATE



SIZES: 34-XS / 36-S / 38-M / 40-L
COLOURS: ■ black ■ silver

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER

SPECS

PRICE LEVEL \$\$\$\$
 FLEX INDEX (1-20) 11
 HARNESS OUTLINE HIGH LOW

**CURV**

3D molded spine made of tried and tested Curv for extra ergonomic back support.

**SILICON PRINT**

The silicone increases friction, thereby keeping the harness in place.

**C-BAR 3.0**

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment.

**LIGHTWEIGHT**

Light but durable hybrid construction combined with a clever mix of materials.

WOMEN

SOL 7

ITEM NO. 48213-4730

PRODUCT UPDATE



SIZES: 34-XS / 36-S / 38-M / 40-L
COLOURS: ■ black ■ silver holographic

- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER

SPECS

PRICE LEVEL \$\$\$\$
 FLEX INDEX (1-20) 7
 HARNESS OUTLINE HIGH LOW

**FULLY MOLDED EVA**

Complete mould, no water absorption.

**SILICON PRINT**

The silicone increases friction, thereby keeping the harness in place.

**C-BAR 2.0**

ION's spreader C_Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.

KITE SEAT WOMEN

WOMEN

VEGA

ITEM NO. 48213-4732

PRODUCT UPDATE



SIZES: 34-XS / 36-S / 38-M / 40-L
COLOURS: ■ black

- . C_BAR 1.0
- . C_30 BUCKLE
- . NEO BELT
- . KITEKNIFE

SPECS

PRICE LEVEL \$\$\$\$



WIND SURF

2021

WAIST MAN . SEAT MAN . WAIST WOMAN . SEAT WOMAN



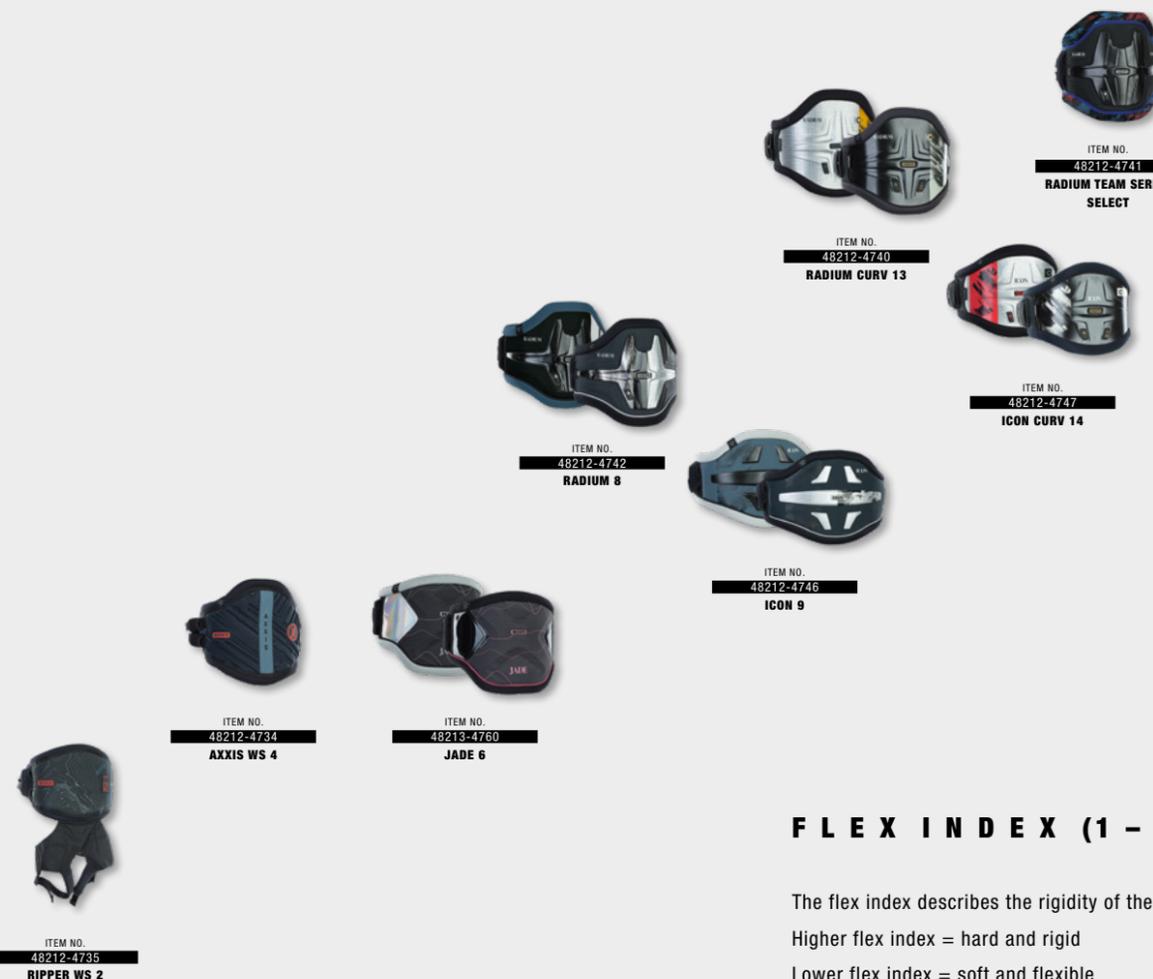
WINDSURF HARNESSES

WAIST

PRICE

\$

\$\$\$\$\$



FLEX INDEX (1 - 20)

The flex index describes the rigidity of the harness.
Higher flex index = hard and rigid
Lower flex index = soft and flexible

FLEX INDEX

1 SOFT

20 HARD

DIRECT FEELING

+

++++

SEAT

PRICE

\$

\$\$\$\$\$



WINDSURF WAIST MEN

MEN RADIUM CURV 13

ITEM NO. 48212-4740

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black ■ silver

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT

SPECS
 PRICE LEVEL **\$\$\$\$\$**
 FLEX INDEX (1-20) **13**
 HARNESS OUTLINE HIGH **HIGH**



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

MEN RADIUM 8

ITEM NO. 48212-4742

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black ■ grey

- . 3D_PLUS SPINE
- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT

SPECS
 PRICE LEVEL **\$\$\$\$\$**
 FLEX INDEX (1-20) **8**
 HARNESS OUTLINE HIGH **HIGH**



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 2.0

ION's spreader C_Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

MEN RADIUM TEAM SERIES SELECT

ITEM NO. 48212-4741

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black capsule

- . METAL DOUBLE_D
- . HD_FOAM
- . NEO BELT
- . 3D_PLUS SPINE

SPECS
 PRICE LEVEL **\$\$\$\$\$**
 FLEX INDEX (1-20) **8**
 HARNESS OUTLINE HIGH **HIGH**



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 4.0 CARBON

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

WINDSURF WAIST MEN

MEN ICON CURV 14

ITEM NO. 48212-4747

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black ■ silver

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . NEO BELT

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 14
HARNES OUTLINE HIGH LOW



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

MEN ICON 9

ITEM NO. 48212-4746

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black ■ steel blue

- . PVC BUCKLE
- . HD_FOAM
- . NEO BELT
- . 3D_PLUS SPINE

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 9
HARNES OUTLINE HIGH LOW



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 2.0

ION's spreader C_Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

WINDSURF WAIST / SEAT MEN

MEN AXXIS WS 4

ITEM NO. 48212-4734

PRODUCT UPDATE



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black

- . C_BAR 1.0
- . PVC BUCKLE
- . INTERNAL FLEX BELT

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 4
HARNES OUTLINE HIGH LOW

MEN RIPPER WS 2

ITEM NO. 48212-4735

PRODUCT UPDATE



SIZES: 104-XXXS / 116-XXS / 128-XS
COLOURS: ■ black

- . PVC BUCKLE
- . INTERNAL FLEX BELT
- . SPREADERBAR

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 2
HARNES OUTLINE HIGH LOW

MEN OCTANE

ITEM NO. 48212-4756

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black

- . C_BAR 2.0
- . C_30 BUCKLE
- . NEO BELT
- . PARTLY CURV

SPECS
PRICE LEVEL \$\$\$\$

MEN FUEL

ITEM NO. 48212-4757

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL
COLOURS: ■ black

- . C_BAR 1.0
- . PVC BUCKLE
- . NEO BELT

SPECS
PRICE LEVEL \$\$\$\$

WINDSURF WAIST / SEAT WOMEN

WOMEN

JADE 6

ITEM NO. 48213-4760

PRODUCT UPDATE



SIZES: 34-XS / 36-S / 38-M / 40-L
COLOURS:  black  silver holographic

- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT

SPECS

PRICE LEVEL **\$\$\$\$\$**
 FLEX INDEX (1-20) **6**
 HARNESS OUTLINE HIGH **HIGH**



FULLY MOLDED EVA

Complete mould, no water absorption.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



C-BAR 2.0

ION's spreader C_Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.



WOMEN

PEARL

ITEM NO. 48213-4761

PRODUCT UPDATE



SIZES: 36-S / 38-M / 40-L
COLOURS:  black

- . C_BAR 1.0
- . C_30 BUCKLE
- . NEO BELT

SPECS

PRICE LEVEL **\$\$\$\$\$**



SPAREPARTS / LINE CONCEPT

SPREADERBARS

C-BAR 4.0 CARBON / SLIDER

ITEM NO. 48210-8010

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32
COLOURS: ■ black

C-BAR 4.0 CARBON / WINDSURF HOOK

ITEM NO. 48210-8011

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32
COLOURS: ■ black

C-BAR 3.0 / SLIDER

ITEM NO. 48210-8012

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32
COLOURS: ■ black

C-BAR 3.0 / WINDSURF

ITEM NO. 48210-8017

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32
COLOURS: ■ black

C-BAR 2.0 / KITESURF HOOK

ITEM NO. 48210-8013

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32 / 36
COLOURS: ■ black

C-BAR 2.0 / WINDSURF HOOK

ITEM NO. 48210-8014

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32
COLOURS: ■ black

C-BAR 1.0 / KITESURF HOOK

ITEM NO. 48210-8015

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32
COLOURS: ■ black

C-BAR 1.0 / WINDSURF HOOK

ITEM NO. 48210-8016

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32
COLOURS: ■ black

HOOKS FOR C-BAR

QUICKLOCK HOOK FOR C-BAR KITESURF

ITEM NO. 48210-8020

PRODUCT UPDATE



SIZES: one size
COLOURS: □ unicolour

ALUMINIUM HOOK 2.0 FOR C-BAR WINDSURF

ITEM NO. 48200-8014

CARRY-OVER



SIZES: one size
COLOURS: unicolour

ALUMINIUM HOOK 2.0 FOR C-BAR KITESURF

ITEM NO. 48200-8020

PRODUCT UPDATE



SIZES: one size
COLOURS: unicolour

STAINLESS STEEL HOOK 2.0 FOR C-BAR WINDSURF

ITEM NO. 48210-8021

PRODUCT UPDATE



SIZES: one size
COLOURS: unicolour

STAINLESS STEEL HOOK 2.0 FOR C-BAR KITESURF

ITEM NO. 48210-8022

PRODUCT UPDATE



SIZES: one size
COLOURS: unicolour

RELEASEBUCKLES FOR C-BAR

RELEASEBUCKLE VI FOR C-BAR 2.0 /3.0 /4.0

ITEM NO. 48900-8039

CARRY-OVER



SIZES: one size
COLOURS: black

RELEASEBUCKLE IV FOR C-BAR 1.0

ITEM NO. 48800-8021

CARRY-OVER



SIZES: one size
COLOURS: black

SPAREPARTS FOR C-BAR

REPLACEMENT WEBBING SLIDER FOR C-BAR 2.0 /3.0

ITEM NO. 48200-8015

CARRY-OVER



SIZES: 22 / 25 / 28.5 / 32 / 36
COLOURS: unicolour

CLAMP PLATE WEBBING SLIDER FOR C-BAR 2.0 /3.0

ITEM NO. 48200-8017

CARRY-OVER



SIZES: one size
COLOURS: unicolour

CARBINE HOOK FOR ROPE METAL SLIDER

ITEM NO. 48800-8034

CARRY-OVER



SIZES: one size
COLOURS: unicolour

SCREW SET (3PCS) FOR METALPART C-BAR

ITEM NO. 48800-8035

CARRY-OVER



SIZES: one size
COLOURS: unicolour

DOWNFORCE LOOP B2 / SONAR

ITEM NO. 48210-8036

NEW PRODUCT



SIZES: one size
COLOURS: unicolour

HARNESSES SPAREPARTS

SPREADERBAR III INCL. PROPLATE FOR WAIST HARNESS / KITE
ITEM NO. 48800-8029 CARRY-OVER



SIZES: XS / S / M / L / XL
COLOURS: black

RELEASEBUCKLE III FOR SPREADERBAR
ITEM NO. 48800-8019 CARRY-OVER



SIZES: one size
COLOURS: unicolour

SPREADERBAR II
INCL. PROPLATE (D-RING) FOR SEAT HARNESS / KITE
ITEM NO. 48110-8022 CARRY-OVER



SIZES: XS / S / M / L / XL
COLOURS: black

SPREADERBAR II
INCL. PROPLATE FOR WAIST HARNESS / WINDSURF
ITEM NO. 48500-8001 CARRY-OVER



SIZES: XS / S / M / L / XL
COLOURS: black

RELEASEBUCKLE II FOR SPREADERBAR
ITEM NO. 94120-8001 CARRY-OVER



SIZES: one size
COLOURS: unicolour

GRAP HANDLE
ITEM NO. 48600-7082 CARRY-OVER



SIZES: XXXS / XXS / XS / S / M / L / XL
COLOURS: black

QUICKRELEASE BUCKLE 25MM
FOR LEGSTRAPS 1 SET (2X2 PCS M/F)
ITEM NO. 48600-7080 CARRY-OVER



SIZES: one size
COLOURS: unicolour

C30 LEVERBUCKLE (PAIR)
ITEM NO. 48200-8022 CARRY-OVER



SIZES: one size
COLOURS: unicolour

KITE KNIFE 2.0 MULTITOO
ITEM NO. 48800-8040 CARRY-OVER



SIZES: one size
COLOURS: unicolour

KITE KNIFE
ITEM NO. 48090-8113 CARRY-OVER



SIZES: one size
COLOURS: unicolour

BOARD BAG TECHNOLOGY / FEATURES



TRAVEL GEAR

2021

TRAVELBAGS . BOARDBAGS



CURV_PLATE

A thermo molded Curv plate ensures great stiffness combined with light weight and durability. The plate is protecting the area that is getting the most friction while traveling.



SHERPA_BELT

The sherpa_belt makes travelling even easier: simply put the belt around your shoulders and have your hands free for all the other stuff you need to take care of while traveling.



LIGHTWEIGHT

Thanks to the use of thin and lightweight ripstop fabric combining with ultra-lightweight foam padding, ION board bags ensure best board protection at minimal weight.



BAG_BREEZE 2.0

Two TPU patches on the front and back of the bag, are combined with the mesh inserts at the front and tail to ensure great ventilation. The mesh inserts are completely EVA padded, perfect to protect your precious board. Say goodbye to a hot damp interior and hello to a breezy bag for your wetsuit and board!



CONNECTIVE_HANDLE

Gone are the days of hauling your boardbag in an awkward fashion across airport floors. ION has developed the Connective_Handle as a simple solution for those tricky times. Using this accessory, you can connect the front handle of the Tec Boardbag to your trolley bag or airport trolley and calmly cruise to the check in counter.



PROFILE_TEC

On top of the 8mm basic foam layer a half circle foam profile with a thickness of 10mm is implemented. Working as a kind of damping system for your board; at the same time the air ventilation works better with this construction and lets your board get dry faster.



RAIL_GUARD

Put your mind at ease with the Rail_Guard feature. Covering the full rail of the board, the thick piping protects the rails from clumsy baggage handlers, over zealous taxi drivers and all other kinds of impact.



RECYCLED_FABRIC

To make sure lineups won't turn into landfills we are using Waste2Wear® fabrics for our redesigned CORE board bags. Waste2Wear® sources PET bottles from the ocean and turns them into new garments.

TRAVEL BAGS

WHEELIE L

ITEM NO. 48800-7004



SIZES 110 L
BAG OUTSIDE 90 X 40 X 35 CM
WEIGHT 5,15 KG

CARRY-OVER

COLOURS: ■ black

FEATURES
 ISUP fits in the bottom part, Top and bottom compartment can be separated, Hard bottom construction, Laundry compartment

MATERIALS
 Ripstop-Nylon 600 D, Felt

WHEELIE M

ITEM NO. 48800-7003



SIZES 65 L (+10 L)
BAG OUTSIDE 64 X 37,5 X 45 CM (+ 8CM)
WEIGHT 4,35 KG

CARRY-OVER

COLOURS: ■ black

FEATURES
 Perfect companion for one week trips, Hard bottom construction, Laundry compartment

MATERIALS
 Ripstop-Nylon 600 D, Felt

WHEELIE S

ITEM NO. 48800-7002



SIZES 35 L
BAG OUTSIDE 56 X 35 X 23 CM
WEIGHT 3,12 KG

CARRY-OVER

COLOURS: ■ black

FEATURES
 Hand luggage, Detachable shoulderstrap, Quick access front pocket, Laundry compartment

MATERIALS
 Ripstop-Nylon 600 D, Felt

SUSPECT BAG

ITEM NO. 48800-7011



SIZES 90 L
BAG OUTSIDE 90 X 45 X 40 CM
WEIGHT 2,01 KG

CARRY-OVER

COLOURS: ■ black

FEATURES
 Classic duffel bag, Double shoulder straps, Mesh pockets on the inside

MATERIALS
 Tarpaulin, Nylon 600 D

MISSION PACK 40

ITEM NO. 48800-7001



SIZES 40 L
BAG OUTSIDE 49 X 35 X 25 CM
WEIGHT 1,02 KG

CARRY-OVER

COLOURS: ■ black

FEATURES
 15" Laptop compartment, Several organizer pockets, Breathable backpart

MATERIALS
 Nylon, Felt

NERD PACK

ITEM NO. 48900-7008



SIZES 35 L
BAG OUTSIDE 50 X 35 X 20 CM
WEIGHT 1,3 KG

CARRY-OVER

COLOURS: ■ black

FEATURES
 Mobile Office Backpack, Softtouch padded 15" Laptop compartment, Organizer pockets for cables+adapters, passport+sunglass, pens +keys, Breathable shoulderstraps+backpart

MATERIALS
 Nylon, Felt

CHANGING MAT / WETBAG

ITEM NO. 48800-7010



SIZES ONE SIZE
BAG OUTSIDE 100 CM IN DIAMETER
WEIGHT 0,35 KG

CARRY-OVER

COLOURS: ■ black

MATERIALS
 Tarpaulin, Ripstop-Nylon

BOARD BAGS / GEAR BAGS / KITE / WAKE

GEARBAG CORE

ITEM NO. 48210-7018



139: 1x + 2x
 152: 1x + 4x
 165: 2x + 4x
 186: 1x + 4x

| SIZES | MAX. BOARD SIZE | BAG OUTSIDE | WEIGHT |
|-------|-------------------|------------------|--------|
| 139 | 140 X 43 CM | 142 X 48 X 40 CM | 3,6 KG |
| 152 | 153 X 47 CM | 155 X 48 X 40 CM | 3,8 KG |
| 165 | 167 X 50 CM | 170 X 52 X 40 CM | 3,9 KG |
| 186 | 186 X 53 CM / 6'0 | 190 X 55 X 40 CM | 4,1 KG |

PRODUCT UPDATE

COLOURS: ■ steel blue ■ steel grey

FEATURES

Lightweight construction, Space for up to 1 boards and up to 2 kites, Top loader, Includes small tool bag

MATERIALS

PU coated Nylon 600 D, 100% recycled PET



GEARBAG TEC 1/3 GOLF

ITEM NO. 48200-7013



1x + 3x

| SIZES | MAX. BOARD SIZE | BAG OUTSIDE | WEIGHT |
|-------|-----------------|------------------|---------|
| 145 | 145 X 45 CM | 148 X 47 X 38 CM | 3,75 KG |

CARRY-OVER

COLOURS: ■ olive

FEATURES

Space for min. 1 twintip and 3 kites, Wheels, Bag_Breeze 2.0, Top loader, Connective Handle, Sherpa_Belt, Molded Curv plate

MATERIALS

PU coated Nylon 600 D

GEARBAG TEC 2/4 GOLF

ITEM NO. 48200-7014



2x + 4x

| SIZES | MAX. BOARD SIZE | BAG OUTSIDE | WEIGHT |
|-------|-----------------|------------------|---------|
| 165 | 165 X 48 CM | 168 X 50 X 40 CM | 4,15 KG |

CARRY-OVER

COLOURS: ■ olive

FEATURES

Space for min. 1 twintip and 3 kites, Wheels, Bag_Breeze 2.0, Top loader, Connective Handle, Sherpa_Belt, Molded Curv plate

MATERIALS

PU coated Nylon 600 D

GEARBAG TEC

ITEM NO. 48200-7015



1x + 4x

| SIZES | MAX. BOARD SIZE | BAG OUTSIDE | WEIGHT |
|-------|----------------------|------------------|--------|
| 6'0 | 186 CM X 53 CM / 6'0 | 190 X 55 X 35 CM | 4,6 KG |
| 6'8 | 205 CM X 69CM | 208 X 72 X35 CM | 5,6 KG |

CARRY-OVER

COLOURS: ■ olive

FEATURES

Space for surfboards up to 6'0 / 6'8 & 3-4 kites, Rail protection for surfboards, Wheels, Bag_Breeze 2.0, Top loader, Connective Handle, Sherpa_Belt, Molded Curv plate

MATERIALS

PU coated Nylon 600 D

WAKEBOARDBAG CORE

ITEM NO. 48210-7041



1x + 1x

| SIZES | MAX. BOARD SIZE | BAG OUTSIDE | WEIGHT |
|----------|-----------------|------------------|--------|
| ONE SIZE | 148 X 45 CM | 155 X 48 X 25 CM | 1,6 KG |

PRODUCT UPDATE

COLOURS: ■ steel blue

FEATURES

5 mm foam padding, Silver PE on outside bottom to keep inside cool, Protective webbing around edges, Space for wakeboard+boots, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET



WAKEBOARDBAG CORE WHEELIE

ITEM NO. 48210-7042



1x + 1x

| SIZES | MAX. BOARD SIZE | BAG OUTSIDE | WEIGHT |
|----------|-----------------|------------------|---------|
| ONE SIZE | 148 X 45 CM | 155 X 48 X 25 CM | 2,95 KG |

PRODUCT UPDATE

COLOURS: ■ steel blue

FEATURES

5 mm foam padding, Silver PE on outside bottom to keep inside cool, Protective webbing around edges, Space for wakeboard+boots, Wheels

MATERIALS

PU coated Nylon 600 D, 100% recycled PET



TWINTIP BOARDBAG CORE

ITEM NO. 48210-7048



1x

| SIZES | MAX. BOARD SIZE | WEIGHT |
|-------|-----------------|--------|
| M | 137 X 43 CM | 1,0 KG |
| L | 143 X 45 CM | 1,1 KG |
| XL | 166 X 49 CM | 1,4 KG |

PRODUCT UPDATE

COLOURS: ■ steel blue

FEATURES

5 mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET



SHOULDER STRAP CORE

ITEM NO. 48210-7016

PRODUCT UPDATE

SIZES
ONE SIZE

COLOURS: ■ steel blue

FEATURES
Simple shoulder strap for your core boardbag

MATERIALS
Nylon



KITE CRUSHBAG

ITEM NO. 48210-7019

PRODUCT UPDATE

| SIZES | MAX. KITESIZE | WEIGHT |
|-------|----------------------------------|--------|
| M | KITESIZE UP TO 10 M ² | 0,2 KG |
| L | KITESIZE UP TO 14 M ² | 0,3 KG |

WEIGHT
0,2 KG
0,3 KG

COLOURS: ■ steel blue

FEATURES
A simple way to decrease the size of your kite and transport it

MATERIALS
PU Coated Ripstop



1x



K I T E / S U R F

SURF CORE BOARDBAG

ITEM NO. 48210-7030



1x

PRODUCT UPDATE

| SIZES | MAX. BOARD SIZE | WEIGHT |
|-------|-----------------|---------|
| 5'6 | 165 X 54 CM | 1,30 KG |
| 5'8 | 173 X 53 CM | 1,35 KG |
| 6'0 | 183 X 53 CM | 1,40 KG |
| 6'5 | 199 X 54 CM | 1,50 KG |
| 6'10 | 210 X 55 CM | 1,70 KG |

COLOURS: ■ steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste2Wear

SURF CORE TRIPLE BOARDBAG

ITEM NO. 48210-7027



3x

PRODUCT UPDATE

| SIZES | MAX. BOARD SIZE | BAG OUTSIDE | WEIGHT |
|-------|-----------------|------------------|--------|
| 6'8 | 203 X 60 CM | 206 X 63 X 22 CM | 3,4 KG |

COLOURS: ■ steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste2Wear

SURF CORE BOARDBAG STUBBY

ITEM NO. 48210-7029



1x

PRODUCT UPDATE

| SIZES | MAX. BOARD SIZE | WEIGHT |
|-----------|-----------------|---------|
| 5'2 X 21" | 170 X 54 CM | 1,25 KG |
| 5'6 X 19" | 178 X 48,5 CM | 1,30 KG |
| 6'0 X 20" | 183 X 51 CM | 1,40 KG |

COLOURS: ■ steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste2Wear

SURF TEC BOARDBAG

ITEM NO. 48200-7028



1x

CARRY-OVER

| SIZES | MAX. BOARD SIZE | WEIGHT |
|-------|-----------------|---------|
| 6'0 | 183 X 49 CM | 2,20 KG |
| 6'5 | 199 X 54 CM | 2,25 KG |
| 6'10 | 210 X 55 CM | 2,30 KG |

COLOURS: ■ olive

FEATURES

8mm padding+Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze 2.0, Adjustable fin area, Integrated fin pockets, Removeable shoulder strap, Off white PE on outside bottom, Shoulder strap storage

MATERIALS

PU coated Nylon 600 D

SURF TEC TRIPLE BOARDBAG

ITEM NO. 48200-7040



3x

CARRY-OVER

| SIZES | MAX. BOARD SIZE | BAG OUTSIDE | WEIGHT |
|-------|-----------------|------------------|---------|
| 6'8 | 203 X 60 CM | 206 X 63 X 22 CM | 4,95 KG |

COLOURS: ■ olive

FEATURES

8mm padding+Profile_Tec on bottom, 10mm padding on top side, Bag_Breeze 2.0, Detachable day trip sleeve, Big wheels, Internal compression straps, Removeable shoulder strap, Off white PE on outsidebottom, Shoulder strap storage

MATERIALS

PU coated Nylon 600 D

WINDSURF

WINDSURF CORE BOARDBAG

ITEM NO. 48210-7022



1x

| SIZES | MAX. BOARD SIZE | WEIGHT |
|-------|-----------------|--------|
| XS | 230 X 58 CM | 2,0 KG |
| S | 235 X 61 CM | 2,1 KG |
| S/M | 240 X 66,5 CM | 2,2 KG |
| M | 245 X 73 CM | 2,3 KG |
| M/L | 250 X 79 CM | 2,5 KG |
| L | 255 X 85 CM | 2,7 KG |
| XL | 235 X 92 CM | 2,8 KG |

COLOURS: ■ steel blue

FEATURES
5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS
PU coated Nylon 600 D, 100% recycled PET
Waste2Wear

PRODUCT UPDATE

WINDSURF CORE BOARDBAG STUBBY

ITEM NO. 48210-7021



1x

| SIZES | MAX. BOARD SIZE | WEIGHT |
|-------|-----------------|--------|
| 215 | 215 X 58 CM | 1,9 KG |
| 230 | 230 X 63 CM | 2,1 KG |
| 235 | 235 X 70 CM | 2,3 KG |
| 236 | 236 X 100 CM | 3,2 KG |
| 238 | 238 X 78 CM | 2,5 KG |

COLOURS: ■ steel blue

FEATURES
5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS
PU coated Nylon 600 D, 100% recycled PET
Waste2Wear

PRODUCT UPDATE

WINDSURF CORE BOARDBAG DOUBLE

ITEM NO. 48210-7023



2x

| SIZES | MAX. BOARD SIZE | WEIGHT |
|-------|-----------------|---------|
| S | 245 X 65 CM | 3,85 KG |
| S/M | 250 X 85 CM | 4,40 KG |

COLOURS: ■ steel blue

FEATURES
5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Dividing sheet

MATERIALS
PU coated Nylon 600 D, 100% recycled PET
Waste2Wear

PRODUCT UPDATE

WINDSURF CORE QUIVERBAG

ITEM NO. 48210-7043



34x + 23x + 34x

| SIZES | MAX. MAST LENGHT | WEIGHT |
|-------|------------------|---------|
| S | 430 CM | 1,90 KG |
| L | 490 CM | 2,35 KG |

COLOURS: ■ steel blue

FEATURES
Enough storage space for sails, masts, booms, sliding rails, 20cm extension for long masts, Seperate opening at the back for easy unloading, Bag_Breeze 2.0

MATERIALS
PU coated Nylon 600 D, 100% recycled PET
Waste2Wear

PRODUCT UPDATE

WINDSURF TEC BOARDBAG

ITEM NO. 48200-7044



1x

| SIZES | MAX. BOARD SIZE | WEIGHT |
|------------|-----------------|---------|
| 235 X 58 | 235 X 58 CM | 2,35 KG |
| 240 X 61 | 240 X 61 CM | 2,45 KG |
| 245 X 66,5 | 245 X 66,5 CM | 2,80 KG |
| 245 X 73 | 245 X 73 CM | 2,90 KG |
| 250 X 79 | 250 X 79 CM | 3,10 KG |
| 255 X 85 | 255 X 85 CM | 3,30 KG |

COLOURS: ■ olive

FEATURES
8mm padding+Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze 2.0, Adjustable fin area, Removable shoulder strap, Off white PE on outside bottom to keep inside cool, Shoulder strap storage

MATERIALS
PU coated Nylon 600 D

CARRY-OVER

WINDSURF TEC QUIVERBAG

ITEM NO. 48200-7046



34x + 23x + 34x

| SIZES | WEIGHT |
|--------------|--------|
| 235 - 255 CM | 4,8 KG |
| 260 - 280 CM | 5,1 KG |

COLOURS: ■ olive

FEATURES
Enough storage space for sails, masts, booms, sliding rails, 20cm extension for long masts, Seperate opening at the back for easy unloading, Bag_Breeze 2.0, Off white PE on outside bottom, Shoulder strap storage

MATERIALS
PU coated Nylon 600 D

CARRY-OVER

SUP

SUP CORE BOARDBAG

ITEM NO. 48210-7035



| SIZES | MAX. BOARD SIZE | WEIGHT |
|--------------|-----------------|--------|
| 8'2" X 28,5" | 254 X 72 CM | 2,6 KG |
| 9'0" X 32" | 275 X 82 CM | 2,9 KG |
| 9'5" X 33" | 288 X 84 CM | 3,0 KG |
| 9'6" X 31" | 290 X 79 CM | 3,1 KG |
| 10'0" X 33" | 305 X 84 CM | 3,3 KG |
| 11'6" X 34" | 351 X 86 CM | 3,8 KG |

COLOURS: ■ steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste2Wear

PRODUCT UPDATE

SUP CORE BOARDBAG STUBBY

ITEM NO. 48210-7034



| SIZES | MAX. BOARD SIZE | WEIGHT |
|---------------|-----------------|--------|
| 5'4" X 26" | 163 X 66 CM | 1,7 KG |
| 5'11" X 22" | 181 X 56 CM | 1,9 KG |
| 6'11" X 30" | 211 X 77 CM | 2,1 KG |
| 8'3" X 29" | 253 X 74 CM | 2,6 KG |
| 8'10" X 31,5" | 270 X 80 CM | 2,8 KG |

COLOURS: ■ steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste2Wear

PRODUCT UPDATE

SUP CORE BOARDBAG RACE

ITEM NO. 48210-7037



| SIZES | MAX. BOARD SIZE | WEIGHT |
|-------------|-----------------|--------|
| 12'6" X 31" | 381 X 78 CM | 3,9 KG |

COLOURS: ■ steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste2Wear

PRODUCT UPDATE

SUP TEC BOARDBAG

ITEM NO. 48200-7047



| SIZES | MAX. BOARD SIZE | WEIGHT |
|-------------|-----------------|---------|
| 8'0" X 32" | 244 X 82 CM | 3,20 KG |
| 8'5" X 32" | 257 X 82 CM | 3,40 KG |
| 9'0" X 32" | 275 X 82 CM | 3,60 KG |
| 9'5" X 32" | 288 X 82 CM | 3,75 KG |
| 9'10" X 32" | 300 X 82 CM | 3,85 KG |
| 10'0" X 33" | 305 X 84 CM | 3,80 KG |
| 10'6" X 33" | 320 X 84 CM | 4,00 KG |

COLOURS: ■ olive

FEATURES

8mm padding+Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze 2.0, Adjustable fin area, Integrated fin pockets, Outside Paddle storage, Removeable shoulder strap, Off white PE on outside bottom, Shoulder strap storage

MATERIALS

PU coated Nylon 600 D

CARRY-OVER

SUP TEC BOARDBAG RACE

ITEM NO. 48200-7048



| SIZES | MAX. BOARD SIZE | WEIGHT |
|---------------|-----------------|--------|
| 12'6" X 26,5" | 381 X 67 CM | 4,5 KG |
| 14'0" X 26,5" | 427 X 67 CM | 5,2 KG |

COLOURS: ■ olive

FEATURES

8mm padding+Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze 2.0, Side panel protection, Universal fin slot construction, Removable shoulder strap, Off white PE on outside bottom to keep inside cool, Shoulder strap storage

MATERIALS

PU coated Nylon 600 D

CARRY-OVER



ACCESSORIES

2021



KITE . KITE/SURF . WINDSURF . SUP . OTHER ACCESSORIES



KITE

HANDLEPASS LEASH COMP

ITEM NO. 48210-7069

PRODUCT UPDATE



SIZES: 110 / 170
COLOURS: ■ black

FEATURES
Elasticated, Competition construction, Strong WICHARD carabiner, Stainless steel swivel

MATERIALS
Nylon, Stainless Steel

HANDLEPASS LEASH

ITEM NO. 48210-7068

PRODUCT UPDATE



SIZES: 100 / 140
COLOURS: ■ black

FEATURES
Flexible extension length of 40 cm, stainless steel carabiner, neoprene cover for carabiner

MATERIALS
Nylon, Stainless Steel

HANDLEPASS LEASH WEBBING

ITEM NO. 48210-7067

PRODUCT UPDATE



SIZES: 100 / 160
COLOURS: ■ black ■ grey ■ magenta

FEATURES
Flexible extension length of 40 cm, stainless steel carabiner, neoprene cover for carabiner, elastic webbing construction

MATERIALS
Nylon, TPU, Stainless Steel

KITE LEASH SHORT WEBBING

ITEM NO. 48210-7070

PRODUCT UPDATE



SIZES: 55 cm
COLOURS: ■ black ■ grey ■ magenta

FEATURES
Shorter kite leash for riders who don't ride unhooked, stainless steel carabiner, neoprene cover for carabiner, elastic webbing construction

MATERIALS
Nylon, TPU, Stainless Steel

KITE / SURF

SURFBOARD CORE LEASH

ITEM NO. 48210-7058

PRODUCT UPDATE



SIZES: 6' / 7'
COLOURS: ■ black ■ blue

FEATURES
7mm urethane cord, Flex joint cuff connector, T-bar board swivel connector, Fixed leash plug loop, Triple wrap rail saver

MATERIALS
Nylon, TPU, Stainless Steel

SURFBOARD TEC LEASH COMP

ITEM NO. 48210-7065

PRODUCT UPDATE



SIZES: 6'
COLOURS: ■ black

FEATURES
EVA cuff for a lightweight feel, 5,5mm urethane cord, Flex joint cuff connector, T-bar board swivel connector, Fixed leash plug loop, Triple wrap rail saver

MATERIALS
Nylon, TPU, Stainless Steel

WINDSURF

HARNESSESET FIX

ITEM NO. 48210-7072

PRODUCT UPDATE



SIZES: 22' / 24' / 26' / 28' / 30' / 32' / 34' / 36'
COLOURS: ■ black ■ red

FEATURES

Durable tube protection

MATERIALS

65% PU / 35% nylon

HARNESSESET FIX PRO

ITEM NO. 48210-7073

PRODUCT UPDATE



SIZES: 22' / 24' / 26' / 28' / 30'
COLOURS: ■ black ■ red

FEATURES

Replacable without dismantling the tail-end, Durable tube protection

MATERIALS

60% PU / 35% nylon / 5% TPU

HARNESSESET VARIO

ITEM NO. 48210-7075

PRODUCT UPDATE



SIZES: 22'-28' / 26'-34'
COLOURS: ■ black ■ red

FEATURES

Varia adjustment system (up to 28 or 34 inch), New Edelfried buckle, Durable tube protection

MATERIALS

60% PU / 30% nylon / 5% TPU / 5% Aluminium

UPHAUL CORE

ITEM NO. 48900-7078

CARRY-OVER



SIZES: S / L
COLOURS: ■ black

FEATURES

Lightweight and maximum elasticity combined with perfect grip, Exchangable+adjustable rope connections to boom-frontend+mastfoot, Size S for WAVE+FREESTYLE Sails, Size L for FREERIDE+RACE Sails

MATERIALS

50% PU / 40% rubber / 10% TPU

UPHAUL TEC

ITEM NO. 48210-7078

PRODUCT UPDATE



SIZES: S / L
COLOURS: ■ black ■ grey

FEATURES

Lightweight and maximum elasticity combined with perfect grip, Exchangable+adjustable rope connections to boom-frontend+mastfoot, Size S for WAVE+FREESTYLE Sails, Size L for FREERIDE+RACE Sails

MATERIALS

90% Nylon / 10% rubber

UPHAUL GRIP

ITEM NO. 48210-7079

PRODUCT UPDATE



SIZES: S / L
COLOURS: ■ black

FEATURES

Maximum elasticity combined with perfect grip, Exchangable+adjustable rope connections to boom-frontend+mastfoot, for bigger WAVE+FREERIDE Sails, elastic webbing construction

MATERIALS

80% nylon / 10% EVA / 10% rubber

NOSE BUMPER WINDSURF

ITEM NO. 48600-7046

CARRY-OVER



SIZES: One size fits all
COLOURS: □ white

FEATURES

Self adhesive nose protector, Shock absorbing SAS-TEC foam (10 mm) combined with durable coating

MAST / BOARD PROTECTOR

ITEM NO. 48210-7077

PRODUCT UPDATE



SIZES: S / L
COLOURS: ■ black ■ grey

FEATURES

EVA protection to prevent damages on the nose of your board, Available for SDM and RDM masts

MATERIALS

50% EVA / 25% PU / 25% PE / 5% TPU

MASTBASE PROTECTOR

ITEM NO. 48210-7080

PRODUCT UPDATE



SIZES: One size
COLOURS: ■ black ■ grey

FEATURES

Protection for your feet, Covered with a durable PU surface

MATERIALS

50% EVA / 45% PU / 5% TPU

FOOTSTRAP

ITEM NO. 48210-7081

PRODUCT UPDATE



SIZES: One size
COLOURS: ■ black ■ grey

FEATURES

8mm neoprene padding, Adjustable, Integrated anti twist plugs

MATERIALS

50% neoprene / 30% PP / 10% PE / 10% TPU

SAFETY FOOTSTRAP "by UB"

ITEM NO. 48210-7082

NEW PRODUCT



SIZES: One size
COLOURS: ■ black

FEATURES
Safety system for foilboards, 8mm neoprene padding, Adjustable, Integrated anti twist plugs

MATERIALS
50% neoprene / 30% PP / 10% PE / 10% TPU

SHIN PROTECTOR

ITEM NO. 48210-7083

NEW PRODUCT



SIZES: S / M / L
COLOURS: ■ black

FEATURES
Shin protection made out of CURV material, Protects lower legs against sharp foil edges,

MATERIALS
80% PP / 10% neoprene / 10% nylon

FOOT PROTECTOR

ITEM NO. 48900-7074

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
Ergonomic shape, Durable fabric

MATERIALS
80% neoprene / 20 % polyester

SUP

DRY BAG

ITEM NO. 48900-7098

CARRY-OVER



SIZES: 13 L / 33 L
COLOURS: ■ black

FEATURES
waterproofed sealed bag construction, roll top construction for easy access, double shoulderstrap

MATERIALS
Tarpaulin

HYDRATION VEST COMP

ITEM NO. 48700-7043

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
1l bladder included, Space for several snacks, Great freedom of movement, Adjustable tube

MATERIALS
3D Mesh

DRINKING BUBBLE 1LITER INCL.TUBE FOR HYDRATION VEST COMP

ITEM NO. 48500-7088

CARRY-OVER



SIZES: One size
COLOURS: □ Unicolour

FEATURES
Easy to open and clean, 1l volume

MATERIALS
TPU

PADDLE BAG

ITEM NO. 48700-7038

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
Size adjustment mechanism, Shoulder strap, Silver PE on outside of bottom to keep inside cool

MATERIALS
Nylon 600 D, Tarpaulin

PADDLE BAG DOUBLE

ITEM NO. 48800-7080

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
Space for 2 paddles, Size adjustment mechanism, Shoulder strap, Silver PE on outside of bottom to keep inside cool

MATERIALS
Nylon 600 D, Tarpaulin

BLADE BAG

ITEM NO. 48700-7039

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
Extra pocket for small items, Silver PE on outside of bottom to keep inside cool

MATERIALS
Nylon 600 D, Tarpaulin

PADDLE FLOATER

ITEM NO. 48400-7085

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
Keeps paddle afloat

MATERIALS
PU coated honeycomb ripstop

NOSE SAVER

ITEM NO. 48600-7048

CARRY-OVER



SIZES: One size
COLOURS: □ white

FEATURES
Self adhesive nose protector, Shock absorbing SAS-TEC foam with durable coating

SUP CORE LEASH COILED

ITEM NO. 48210-7053

PRODUCT UPDATE



SIZES: 10' / 8'
COLOURS: ■ black ■ blue

FEATURES
7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS
TPU, Nylon, Stainless Steel

SUP CORE LEASH COILED KNEESTRAP

ITEM NO. 48210-7051

PRODUCT UPDATE



SIZES: 10' / 8'
COLOURS: ■ black ■ blue

FEATURES
7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS
TPU, Nylon, Stainless Steel

RAIL LOVER

ITEM NO. 48600-7047

CARRY-OVER



SIZES: size M (150 x 73 cm), size L (180 x 83 cm), size XL (195 x 60 cm)
COLOURS: □ transparent

FEATURES
Durable rail protection, Automotive standard, 0,4mm thickness, Self adhesive backing

CARRY BELT

ITEM NO. 48700-7044

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
Makes carrying your SUP easy

MATERIALS
Nylon 600 D

SUP CORE LEASH RACE 2.0 COILED HIPBELT

ITEM NO. 48700-7052

CARRY-OVER



SIZES: 10'
COLOURS: ■ black

FEATURES
7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Carabiner / D-Ring quick release

MATERIALS
TPU, Nylon, Stainless Steel

SUP CORE SAFTEY LEASH INCL. HIP BELT

ITEM NO. 48700-7054

CARRY-OVER



SIZES: 10'
COLOURS: ■ black

FEATURES
7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Quick release, Hip Belt

MATERIALS
TPU, Nylon, Stainless Steel

SUP CORE LEASH

ITEM NO. 48210-7050

PRODUCT UPDATE



SIZES: 10' / 8'
COLOURS: ■ black ■ blue

FEATURES
9mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS
TPU, Nylon, Stainless Steel

SUP TEC LEASH COILED

ITEM NO. 48210-7052

PRODUCT UPDATE



SIZES: 10' / 8'
COLOURS: ■ black

FEATURES
EVA cuff for a lightweight feel, 7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS
TPU, Nylon, Stainless Steel

SUP CORE HIPBELT

ITEM NO. 48700-7056

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
Hip Belt for a safer journey on rivers

MATERIALS
TPU, Nylon, Stainless Steel

HATS

SURF CAP

ITEM NO. 48210-7084

PRODUCT UPDATE



SIZES: One size
COLOURS: ■ black

FEATURES
UV Protection, Quick drying material, Adjustable

MATERIALS
100% Polyester

BEACH HAT

ITEM NO. 48210-7085

PRODUCT UPDATE



SIZES: S/M + M/L
COLOURS: ■ black

FEATURES
UV Protection, Quick drying material, Removable neck sun protection, Drain holes, Adjustable earstraps, Safety loop

MATERIALS
100% Polyester

BUCKET HAT

ITEM NO. 48210-7086

NEW PRODUCT



SIZES: S/M + M/L
COLOURS: ■ black

FEATURES
UV Protection, stylish

MATERIALS
100% Polyester

PONCHOS

PONCHO SELECT

ITEM NO. 48210-7090

PRODUCT UPDATE



SIZES: size S (for height of 135-175 cm), size L (for height of 165 cm and bigger)
COLOURS: ■ black capsule

FEATURES
Quick drying, easy unpacking due to compact fabric, mobile changing room and beach towel

MATERIALS
microfiber fabric / 100% polyester

PONCHO SELECT MUSE

ITEM NO. 48210-7095

PRODUCT UPDATE



SIZES: size S (for height of 135-175 cm)
COLOURS: ■ blue capsule

FEATURES
Quick drying, easy unpacking due to compact fabric, mobile changing room and beach towel

MATERIALS
microfiber fabric / 100% polyester

PONCHO CORE

ITEM NO. 48210-7094

PRODUCT UPDATE



SIZES: size S (for height of 135-175 cm), size L (for height of 165 cm and bigger)
COLOURS: ■ steel grey ■ steel blue ■ dirty rose

FEATURES
Mobile changing room and beach towel, Towel fabric, 100 % Cotton material

MATERIALS
100 % Cotton

PONCHO GROM

ITEM NO. 48210-7096

PRODUCT UPDATE



SIZES: (for height of 115 - 155 cm)
COLOURS: ■ steel blue

FEATURES
Mobile changing room and beach towel, Towel fabric, 100 % Cotton material

MATERIALS
100 % Cotton

PONCHO MINI GROM

ITEM NO. 48210-7097

PRODUCT UPDATE



SIZES: (for height of 60 - 110 cm)
COLOURS: ■ steel blue

FEATURES
Mobile changing room and beach towel, Towel fabric, 100 % Cotton material

MATERIALS
100 % Cotton

SWEATER PONCHO LONGSLEEVE

ITEM NO. 48900-7096

CARRY-OVER



SIZES: size M (for height of ca. 150-195 cm)
COLOURS: ■ dark grey

FEATURES
Mobile changing room and beach towel, Long beach hoodie (for breaks on the beach). Big kangaroo pouch for storage and warmth

MATERIALS
68% Cotton, 32% polyester

MISCELLANEOUS

ROOF STRAPS 25

ITEM NO. 48500-7061

CARRY-OVER



SIZES: length 350 cm / width 25 mm
COLOURS: ■ black

FEATURES
super solid webbing, metal buckle with protective Neoprene flap

MATERIALS
95% nylon / 5% zinc alloy

ROOF STRAPS 38

ITEM NO. 48500-7060

CARRY-OVER



SIZES: length 450 cm / width 38 mm
COLOURS: ■ black

FEATURES
super solid webbing, metal buckle with protective Neoprene flap

MATERIALS
95% nylon / 5% zinc alloy

ROOF RACK PADS 40

ITEM NO. 48500-7062

CARRY-OVER



SIZES: length 40 cm
COLOURS: ■ black

FEATURES
adaptable to all rack roof profiles, non slip silicon print

MATERIALS
50% polyester / 45% PE / 5% PP

ROOF RACK PADS 70

ITEM NO. 48500-7063

CARRY-OVER



SIZES: length 70 cm
COLOURS: ■ black

FEATURES
adaptable to all rack roof profiles, non slip silicon print

MATERIALS
50% polyester / 45% PE / 5% PP

SEAT TOWEL WATERPROOFED

ITEM NO. 48600-7055

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
keep your seat dry, fit to all car-seats, multifunctional

TANK TOP SEAT COVER

ITEM NO. 48200-7083

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
keep your seat dry, fit to all car-seats, stylish

MATERIALS
50% polyester / 50% neoprene

KEYSAFE

ITEM NO. 48200-7084

CARRY-OVER



SIZES: One size
COLOURS: ■ black

FEATURES
8 mm stainless steel shackle, 4 digit combination, Inner dimensions 42mm x 77mm x 32mm

MATERIALS
70% zinc alloy / 30% stainless steel

BEACH TOWEL

ITEM NO. 48200-7057

CARRY-OVER



SIZES: M - 120 x 60 cm, L - 170 x 90 cm
COLOURS: ■ black ■ blue

FEATURES
Premium Beach Towel

MATERIALS
100% cotton

SCHOOL & RENTAL

2021

WETSUITS BASE MAN . WETSUITS BASE WOMAN
HARNESSES BASE WAIST . HARNESSES BASE SEAT



BASE SEMIDRY



BASE LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■■■

HEAT FACTOR ■■■■■

WINDCHILL FACTOR ■■■■■

CONSTRUCTION



GBS

SIZES AND COLORS

■ black

| | SIZES NORMAL | | | | | | | | | | | |
|-----------------------|--------------|--------|--------|--------|-------|------|------|------|-------|--------|--------|--------|
| | 8/128 | 10/140 | 12/152 | 14/164 | 46/XS | 48/S | 50/M | 52/L | 54/XL | 56/XXL | 58/3XL | 60/4XL |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SEMIDRY 3/2 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| OVERKNEE SS 3/2 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| STEAMER SS 2/2 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| SHORTY SS 2/2 BZ DL | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |



SEAM REINFORCEMENTS

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



WATER GATE PLUS

Its purpose is to act as a barrier against water which likes to seep into the suit via the back zip.

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48702-4470 CARRY-OVER

GBS



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48702-4471 CARRY-OVER

GBS



SEMIDRY 3/2 DL (BACKZIP)

ITEM NO. 48702-4472 CARRY-OVER

GBS



OVERKNEE SS 3/2 DL (BACKZIP)

ITEM NO. 48202-4499 CARRY-OVER

FL



STEAMER SS 2/2 DL (BACKZIP)

ITEM NO. 48702-4474 CARRY-OVER

FL



SHORTY SS 2/2 DL (BACKZIP)

ITEM NO. 48702-4473 CARRY-OVER

FL



COLOR CODE SYSTEM

The ION chest logo, left arm and the inside linings of the arms vary per size for a quick and fast recognition in the shelf.

BASE WOMAN



BASE LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR ■■■■■

HEAT FACTOR ■■■■■

WINDCHILL FACTOR ■■■■■

SIZES AND COLORS

■ black

| | SIZES NORMAL | | | |
|---------------------|--------------|------|------|------|
| | 34/XS | 36/S | 38/M | 40/L |
| SEMIDRY 5/4 BZ DL | ■ | ■ | ■ | ■ |
| SEMIDRY 4/3 BZ DL | ■ | ■ | ■ | ■ |
| SEMIDRY 3/2 BZ DL | ■ | ■ | ■ | ■ |
| SHORTY SS 2/2 BZ DL | ■ | ■ | ■ | ■ |



SEAM REINFORCEMENTS

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



WATER GATE PLUS

Its purpose is to act as a barrier against water which likes to seep into the suit via the back zip.

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48803-4560 CARRY-OVER

GBS



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48803-4561 CARRY-OVER

GBS



SEMIDRY 3/2 DL (BACKZIP)

ITEM NO. 48803-4562 CARRY-OVER

GBS



SHORTY SS 2/2 DL (BACKZIP)

ITEM NO. 48803-4563 CARRY-OVER

GBS





P R O M O T I O N

2021

GIVE AWAYS . EVENTS . POINT OF SALE



P R O M O I T E M S

GIVE AWAYS

ION - WHATS NEW BOOKLET

ITEM NO. 48210-8501

NEW PRODUCT



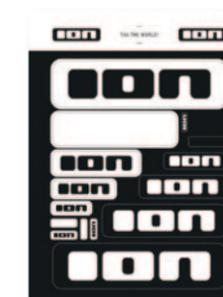
SIZES: 210 x 280 mm
COLOURS: unicolor

MATERIALS
paper

STICKERSHEET 16X23,5 CM (10 PCS)

ITEM NO. 48400-8507

CARRY-OVER



SIZES: 16 x 23,5 cm
COLOURS: black/white

MATERIALS
plastic

STICKER 16X4,3 CM (10 PCS)

ITEM NO. 48400-8506

CARRY-OVER



SIZES: 16 x 4,3 cm
COLOURS: black/white

MATERIALS
plastic

STICKER 28X7,3 CM (10 PCS)

ITEM NO. 48070-8204

CARRY-OVER



SIZES: 28 X 7,3 CM
COLOURS: black/white

MATERIALS
plastic

SAIL STICKER 60X15,6 CM (10 PCS)

ITEM NO. 48070-8207

CARRY-OVER



SIZES: 60 X 15,6 CM
COLOURS: black/white

MATERIALS
plastic

STICKERPACK ICONS

ITEM NO. 48200-8531

NEW PRODUCT



SIZES: mixed
COLOURS: black/white

MATERIALS
plastic

FEATURES
Various motifs in ION style with different sizes. One sticker pack contains 20 pieces per size (3x10cm, 2x5cm, 2x5mmx5mm).



COLLEGE BLOCK

ITEM NO. 48130-8212

DISCONTINUED



SIZES: DIN A4
COLOURS: ■ black

MATERIALS
paper

PAPER PEN (10 PCS)

ITEM NO. 48200-8532

DISCONTINUED



SIZES: 145mm x ø9mm
COLOURS: ■ black

FEATURES
Environmental-friendly rolled paper pen with paper cap

USB STICK

ITEM NO. 48700-8513

PRODUCT UPDATE



SIZES: mini
COLOURS: ■ black

MATERIALS
plastic

FEATURES
16GB stick to store that all important data

LANYARD

ITEM NO. 48500-8510

CARRY-OVER



SIZES:
COLOURS: ■ black/white

FEATURES
Simple but stylish ION lanyard

TOTE BAG

ITEM NO. 48200-8533

PRODUCT UPDATE



SIZES: 38 x 42cm
COLOURS: ■ black

PIN ION MAIDEN

ITEM NO. 48900-8540

CARRY-OVER



SIZES: 18 x 22mm
COLOURS: ■ black

FEATURES
Stylish ION Maiden Pin

EVENTS & PROMOTION

DECO FLAG (INCL. POLE & BASE)

ITEM NO. 48130-8211

CARRY-OVER



SIZES: 200 x 68 cm
COLOURS: ■ black/white

MATERIALS
nylon/aluminium/steel

FEATURES
Indoor deco flag including a pole and a base, resembling a small beach flag

BEACHFLAG (INCL. POLE & FOOT)

ITEM NO. 48400-8530

CARRY-OVER



SIZES: 421 x 80 cm
COLOURS: ■ black/white

MATERIALS
nylon/aluminium/steel

FEATURES
Very robust ION beach flag including a pole and a foot

BEACHFLAG (WITHOUT POLE & FOOT)

ITEM NO. 48800-8531

CARRY-OVER



SIZES: 421 x 80 cm
COLOURS: ■ black/white

MATERIALS
nylon/aluminium/steel

FEATURES
Very robust ION beach flag

BANNER

ITEM NO. 48130-8205

CARRY-OVER



SIZES: 68 x 200 cm
COLOURS: ■ black/white

MATERIALS
nylon

FEATURES
Soft but robust mid-size banner with eyelets

FLAG VERTICAL (60 X 160 CM)

ITEM NO. 48400-8532

CARRY-OVER



SIZES: 160 x 60cm
COLOURS: ■ black/white

MATERIALS
nylon

FEATURES
Soft but robust flag, including a pole sleeve (delivered without pole)

FLAG VERTICAL (80 X 220 CM)

ITEM NO. 48900-8539

CARRY-OVER



SIZES: 220 x 80cm
COLOURS: ■ black/white

MATERIALS
nylon

FEATURES
Soft but robust flag, including a pole sleeve (delivered without pole)

VLIES BANNER (7 PCS / ROLL)

ITEM NO. 48110-8211

DISCONTINUED



SIZES: 350 x 80 cm
COLOURS:  black/white

MATERIALS

vlies

FEATURES

Rolled ION logo vlies banner (7 pcs/ roll)

RACE TAPE (4 PCS)

ITEM NO. 48700-8517

DISCONTINUED



SIZES: 100 m x 7.5 cm / 1 Set = 4 pcs
COLOURS:  black/white

MATERIALS

LDPE 50my

FEATURES

Classic race tape. One set includes 4 pcs

BEACH CHAIR

ITEM NO. 48400-8516

CARRY-OVER



SIZES: 130 x 60 cm
COLOURS:  black/white

MATERIALS

nylon/aluminium

FEATURES

Beach Chair made from robust aluminium

INFLATABLE TENT

ITEM NO. 48200-8534

CARRY-OVER



SIZES: 3 x 3m
COLOURS:  black

FEATURES

Easy transport and set up that can be done by a single person. Comes with all necessary parts like side panels, pump system, sandbags, transport bag, repair set, hand pump & ropes

EVENT PEGBOARD

ITEM NO. 48900-8544

DISCONTINUED



SIZES: 90 x 60 x 200 cm
COLOURS:  black

FEATURES

Event presentation wall. Hanging tools need to be ordered separately

HOOK FOR EVENT PEGBOARD

ITEM NO. 48900-8545

DISCONTINUED



SIZES: 10 cm
COLOURS:  black

FEATURES

Hook for the event pegboard

SHELF FOR EVENT PEGBOARD

ITEM NO. 48900-8546

CARRY-OVER



SIZES: 30 x 4 x 11 cm
COLOURS:  black

FEATURES

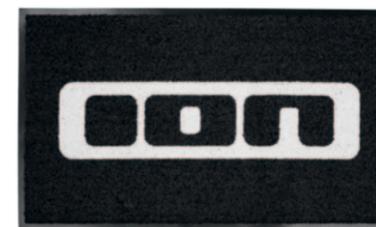
Shelf for the event pegboard

POINT OF SALE

DOORMAT

ITEM NO. 48900-8523

CARRY-OVER



SIZES: 74 x 45 cm
COLOURS:  black/white

MATERIALS

plastic

CURTAIN

ITEM NO. 48500-8511

CARRY-OVER



SIZES: 140 x 240 cm
COLOURS:  black

MATERIALS

canvas, aluminium

FEATURES

ION canvas curtain with 2 IOM logos (left and right upper edges). Ideal for all changing rooms

FOAM LOGO

ITEM NO. 48110-8203

DISCONTINUED



SIZES: 22,5 x 6 x 5 cm
COLOURS:  black/white

MATERIALS

foam

HAND

ITEM NO. 47800-8553

DISCONTINUED



SIZES:
COLOURS:  black

FEATURES

Black right hand to display gloves. Fits on base mount of Inflatable Pads Display.

HANGER LOGO PANTS (25 PCS)

ITEM NO. 48600-8521

CARRY-OVER



SIZES: Standard Size Hanger
COLOURS:  wooden

MATERIALS

wood, metal

FEATURES

Wooden hanger with printed ION logo, clipper for trousers, regular shoulder pads

TORSO

ITEM NO. 47800-8550

DISCONTINUED



SIZES:
COLOURS:  black

FEATURES

Torso to display bikewear at events in combination with the Event Rack. Hanger included.

HARNES DISPLAY SINGLE

ITEM NO. 48800-8513

DISCONTINUED



SIZES: 165 cm
COLOURS:  black

MATERIALS

metal

FEATURES

ION display torso to highlight one harness.

HANGER LOGO TEE'S (25 PCS)

ITEM NO. 48600-8522

CARRY-OVER



SIZES: Standard Size Hanger
COLOURS:  wooden

MATERIALS

wood, metal

FEATURES

Wooden hanger with printed ION logo, regular shoulder pads

HANGER LOGO WETSUIT PLASTIC (25 PCS)

ITEM NO. 48700-8560

CARRY-OVER



SIZES: Standard Size Hanger
COLOURS:

MATERIALS

plastic

FEATURES

Plastic hanger with printed ION logo, broad shoulder pads

SLATWALL HOOK TEXTILE / BACKPACKS

ITEM NO. 47800-8554

CARRY-OVER



SIZES: 30 cm, 40 cm
COLOURS:  black

MATERIALS

Metal powder coated in RAL 9005

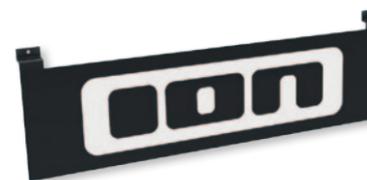
FEATURES

ION branded slatwall hook for POS presentation of garments or backpacks

SLATWALL LOGO

ITEM NO. 47800-8557

CARRY-OVER



SIZES: 450 x 120 mm
COLOURS:  black/white

MATERIALS

Metal powder coated in RAL 9005

FEATURES

ION logo for slatwall systems

PAPER BAG (50 PCS)

ITEM NO. 48500-8509

CARRY-OVER



SIZES: Size L: 45 x 13 x 48 cm; Size M: 28 x 11 x 36 cm Size S: 23 x 11 x 27 cm
COLOURS:  unicolor

MATERIALS

paper

FEATURES

Recyclable ION paper bag. One set includes 50 pcs.

SLATWALL SHOESHELF

ITEM NO. 47800-8556

CARRY-OVER



SIZES: 270 x 110 mm
COLOURS:  black

MATERIALS

Metal powder coated in RAL 9005

FEATURES

ION branded shoeself for slatwall systems

SLATWALL CLOTHING RAIL

ITEM NO. 48900-8547

CARRY-OVER



SIZES: 60cm / 100 cm
COLOURS:  black/white

MATERIALS

Metal powder coated in RAL 9005

FEATURES

ION clothing rail for slatwall systems.

SLATWALL HOOK GLOVES

ITEM NO. 47900-8531

CARRY-OVER



SIZES: 30 cm
COLOURS: ■ black

MATERIALS
Metal powder coated in RAL 9011

FEATURES
ION slatwall hook for POS presentation of gloves.

SLATWALL WETSUIT RACK

ITEM NO. 48200-8550

CARRY-OVER



SIZES:
COLOURS: ■ black

MATERIALS
Metal powder coated in RAL 9011

FEATURES
ION slatwall hook for POS presentation of gloves.

LOGO LIGHTBOX

ITEM NO. 48900-8541

CARRY-OVER



SIZES: DIN A1
COLOURS: ■ black/white

FEATURES
Simple ION Logo Lightbox.

CHANGEABLE LIGHTBOX

ITEM NO. 48900-8542

CARRY-OVER



SIZES: DIN A1, DIN A2
COLOURS: ■ unicolor

FEATURES
Changeable Lightbox Frame for seasonal image visuals or a ION Logo visual. The visuals need to be ordered separately.

VISUAL FOR CHANGEABLE LIGHTBOX

ITEM NO. 48210-8543

NEW PRODUCT



SIZES: DIN A1, DIN A2
COLOURS: ■ unicolor

FEATURES
Seasonal images and a ION Logo visual for the changeable lightbox.

ION DESK DISPLAY

ITEM NO. 47900-8532

CARRY-OVER



SIZES: 250 x 80 mm
COLOURS: ■ unicolor

MATERIALS
Metal / Wood

FEATURES
ION Desk Display for seasonal visuals. The visuals need to be ordered separately.

VISUAL FOR DESK DISPLAY

ITEM NO. 48210-8525

NEW PRODUCT



SIZES: 265 x 200 mm
COLOURS: ■ unicolor

FEATURES
Seasonal images for the Desk Display

KITE HOOK DISPLAY

ITEM NO. 48210-8544

NEW PRODUCT



SIZES:
COLOURS: ■ unicolor

FEATURES
Cardboard ellipse displaying up to three ION Hooks. Hooks not included.

POSTER DISPLAY

ITEM NO. 48210-8546

NEW PRODUCT



SIZES: DIN A4
COLOURS: ■ black

HANG TAGS WETSUITS

ITEM NO. 48210-8545

NEW PRODUCT



SIZES:
COLOURS: ■ unicolor

SIZE CHARTS WATER

WETSUITS

MEN *

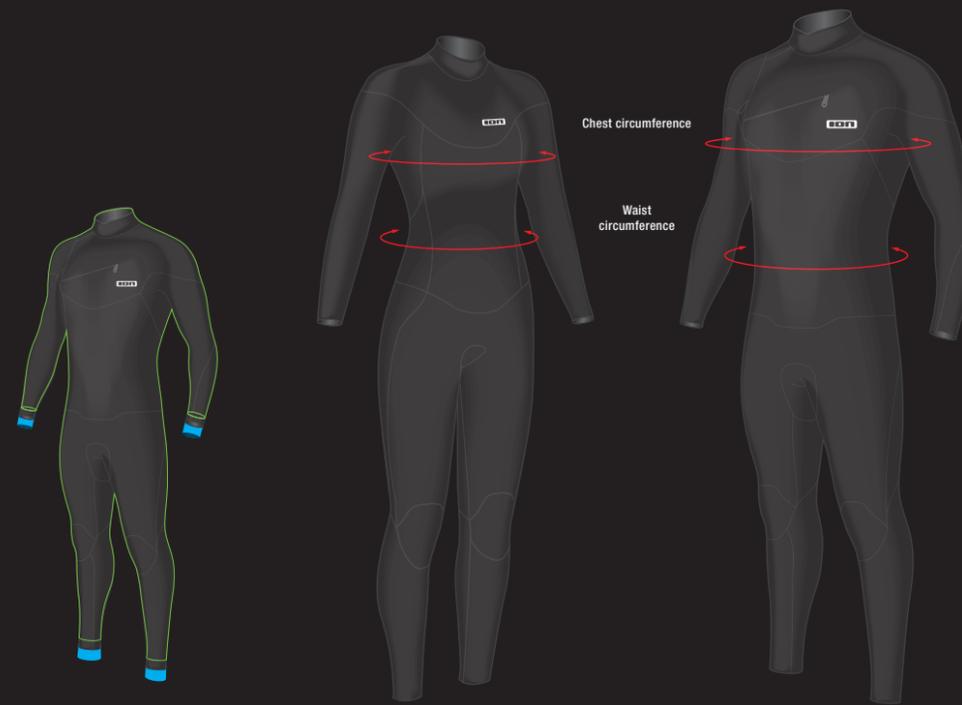
| | SIZE | | HEIGHT | | WEIGHT | | CHEST | |
|-------|------|------|---------|------------|---------|---------|---------|-------|
| | USA | EURO | CM | FT"/IN" | KG | LBS | CM | IN" |
| | XS | 46 | 169-175 | 5'7"-5'9" | 54-62 | 119-137 | 88-93 | 35-37 |
| | S | 48 | 172-178 | 5'8"-5'10" | 62-70 | 137-154 | 93-98 | 37-39 |
| TALL | ST | 94 | 174-179 | 5'10"-5'9" | 65-74 | 143-163 | 92-98 | 36-39 |
| SHORT | MS | 25 | 167-174 | 5'6"-5'9" | 66-75 | 146-165 | 98-104 | 39-41 |
| | M | 50 | 175-181 | 5'9"-5'11" | 70-78 | 154-172 | 98-103 | 39-41 |
| TALL | MT | 98 | 182-189 | 5'11"-6'2" | 73-82 | 161-181 | 97-103 | 38-41 |
| SHORT | LS | 26 | 170-177 | 5'7"-5'10" | 74-83 | 163-183 | 103-109 | 41-43 |
| | L | 52 | 178-184 | 5'10"-6'0" | 78-86 | 172-190 | 103-108 | 41-43 |
| TALL | LT | 102 | 185-192 | 6'1"-6'4" | 81-90 | 179-198 | 102-108 | 40-43 |
| SHORT | XLS | 27 | 173-180 | 5'8"-5'11" | 82-91 | 181-201 | 108-114 | 43-45 |
| | XL | 54 | 181-187 | 5'11"-6'2" | 86-94 | 190-207 | 108-113 | 43-44 |
| TALL | XLT | 106 | 188-195 | 6'2"-6'5" | 89-98 | 196-216 | 107-113 | 42-44 |
| SHORT | XXLS | 28 | 176-183 | 5'9"-6'0" | 90-98 | 198-216 | 113-119 | 44-47 |
| | XXL | 56 | 184-190 | 6'0"-6'3" | 94-102 | 207-225 | 113-118 | 44-46 |
| | 3XL | 58 | 186-193 | 6'1"-6'4" | 102-111 | 225-245 | 118-125 | 46-49 |
| | 4XL | 60 | 187-194 | 6'2"-6'5" | 111-120 | 245-265 | 125-134 | 49-53 |

WOMEN *

| | SIZE | | HEIGHT | | WEIGHT | | CHEST | |
|--|------|------|---------|------------|--------|---------|--------|-------|
| | USA | EURO | CM | FT"/IN" | KG | LBS | CM | IN" |
| | XXS | 32 | 157-163 | 5'2"-5'4" | 41-49 | 90-108 | 76-81 | 30-32 |
| | XS | 34 | 160-166 | 5'3"-5'5" | 46-54 | 101-119 | 80-85 | 31-33 |
| | S | 36 | 163-169 | 5'4"-5'7" | 51-59 | 112-130 | 84-89 | 33-35 |
| | M | 38 | 166-172 | 5'5"-5'8" | 56-64 | 123-141 | 88-93 | 35-37 |
| | L | 40 | 169-175 | 5'7"-5'9" | 61-69 | 135-152 | 92-97 | 36-38 |
| | XL | 42 | 172-178 | 5'8"-5'10" | 66-74 | 146-163 | 96-101 | 38-40 |

JUNIOR *

| | SIZE | | HEIGHT | | WEIGHT | | CHEST | |
|--|------|------|---------|-----------|--------|---------|-------|-------|
| | USA | EURO | CM | FT"/IN" | KG | LBS | CM | IN" |
| | 4 | 104 | 104-112 | 3'5"-3'8" | 15-22 | 33-49 | 55-60 | 22-24 |
| | 6 | 116 | 110-123 | 3'8"-4'0" | 21-28 | 46-62 | 60-65 | 24-26 |
| | 8 | 128 | 124-134 | 4'1"-4'5" | 27-34 | 60-75 | 65-70 | 26-28 |
| | 10 | 140 | 135-145 | 4'5"-4'9" | 33-40 | 73-88 | 70-75 | 28-30 |
| | 12 | 152 | 146-155 | 4'9"-5'1" | 39-46 | 86-101 | 75-80 | 30-31 |
| | 14 | 164 | 156-165 | 5'1"-5'4" | 45-52 | 99-115 | 80-85 | 31-33 |
| | 16 | 176 | 166-176 | 5'5"-5'9" | 51-58 | 112-128 | 85-90 | 33-35 |



■ Normal sizes: normal proportions of body height, weight and width * Please note: measurements stated below can be only an estimation of the matching wetsuit size!
■ Short size: shorter body, arms and legs than normal sizes. Please always try on the wetsuit to be sure you feel comfortable!
■ Tall size: longer body, arms and legs than normal sizes.

BOOTS & SHOES GLOVES HEAD

| EURO | USA | UK | APPROX. FOOTLENGTH inner sole length (+/-5mm tolerance) |
|-------|-----|----|---|
| 36 | 5 | 4 | 22 cm |
| 37 | 6 | 5 | 23 cm |
| 38-39 | 7 | 6 | 24 cm |
| 40-41 | 8 | 7 | 25 cm |
| 42 | 9 | 8 | 26 cm |
| 43-44 | 10 | 9 | 27 cm |
| 45-46 | 11 | 10 | 28 cm |
| 47-48 | 12 | 11 | 29 cm |

| SIZE | CIRCUMFERENCE AROUND KNUCKLE |
|------|------------------------------|
| XS | 19.5 cm |
| S | 20.5 cm |
| M | 21.5 cm |
| L | 22.5 cm |
| XL | 23.5 cm |

| CIRCUMFERENCE AROUND HEAD, 2CM ABOVE EYEBROWS | Hardcaps | | Beanies, Neo Hoods | |
|---|----------|---|--------------------|----|
| | XS | S | M | L |
| 54 cm | 2XS | | | |
| 56 cm | XS | S | | |
| 58 cm | M | | M | |
| 60 cm | L | | | L |
| 61 cm | XL | | | |
| 62 cm | XXL | | | XL |

These boot sizes can only be an approximate estimation! Please always try out if your size fits nice and snug!

SIZE CHARTS WATER

HARNESSES

MEN *

| | SIZE | | WAIST / HIP | |
|--|------|------|-------------|-------|
| | USA | EURO | CM | IN" |
| | XS | 46 | 66-74 | 26-29 |
| | S | 48 | 72-81 | 28-32 |
| | M | 50 | 78-86 | 31-34 |
| | L | 52 | 84-92 | 33-36 |
| | XL | 54 | 90-98 | 35-39 |
| | XXL | 56 | 96-104 | 38-41 |

WOMEN *

| | SIZE | | WAIST / HIP | |
|--|------|------|-------------|-------|
| | USA | EURO | CM | IN" |
| | XS | 34 | 60-68 | 24-27 |
| | S | 36 | 66-73 | 26-29 |
| | M | 38 | 71-78 | 28-31 |
| | L | 40 | 76-83 | 30-33 |

JUNIOR *

| | SIZE | | WAIST / HIP | |
|--|------|------|-------------|-------|
| | USA | EURO | USA | YEARS |
| | 4 | 104 | | |
| | 6 | 116 | XXXS | 6-9 |
| | 8 | 128 | XS | 8-12 |
| | 10 | 140 | XS | 10-14 |
| | 12 | 152 | | |
| | 14 | 164 | | |
| | 16 | 176 | | |



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